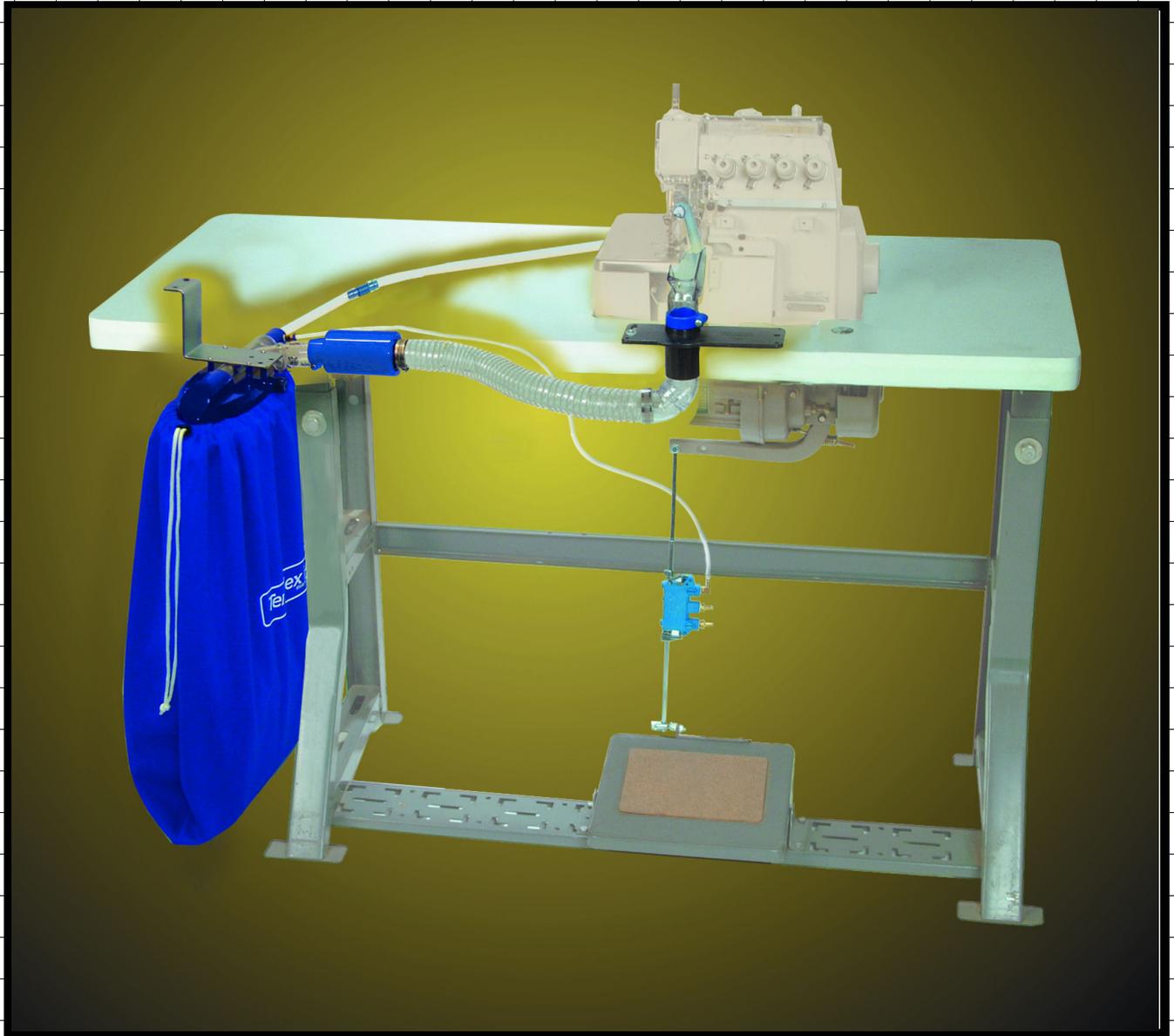


# COMPRESSED AIR OPERATED VACUUM WASTE REMOVAL *Systems and Components*



***Tempalex inc.***

**2021**

• **Attack Costly Problems with Templex Vacuum Products** •

| <b>PROBLEM AREAS</b>  | <b>RESULTS WITH TEMPLEX PRODUCTS</b>              |
|---|---|
| • Machines dirty and full of lint? Clogged looper eyes, tensions, and thread take-up holes which cause excessive thread breakage?     | <b>CLEANER MACHINES!</b>                          |
| • Garments with lint and oil spots?   | <b>CLEANER GARMENTS!</b>                          |
| • A dirty work environment? Trim waste and cut chain on the floor?<br>Lint and dust on top of overhead lights and electrical outlets? | <b>CLEANER AND SAFER FIXTURES<br/>AND FLOORS!</b> |
| • Operators with lint in their hair? Thread, lint and trim on their clothes?  | <b>CLEANER AND HEALTHIER<br/>OPERATORS!</b>       |
| • Machines not running? Do operators periodically have to stop and clean themselves off?  | <b>MORE PRODUCTION!</b>                           |

*Protect Your Production Personnel and Equipment Investment with Templex Products.*

**Total Clean up:** A major concern of all apparel manufactures is how to keep their sewing equipment and plant environment free of dust, lint, thread waste and trimmed waste. These by-products from sewing are major factors that contribute to costly problems such as oil stained garments, machine downtime, dirty floors and overhead fixtures, worker absenteeism due to respiratory problems, and safety hazards as well. Most manufacturers have tried to resolve these problems by installing chain & waste removal systems only on their overlock and safety stitch machines. This worked well for these machines but what about the other types of machines such as Feed off The Arm flat seamer, Belt Loop Machines with fabric trimming knives, Cover Stitch machines, etc. These too are machines that are a source of dust, lint, thread and trimmed waste. Blowing these and other machines out with compressed air will only transfer the dry dust and oily lint onto in-process garments and nearby machines and operators.

Templex patented Chain & Waste and Lint Removal Systems along with our hand held vacuum cleaning gun provides the solution for total clean up of all sewing machines. Now you can install a Templex compressed air operated Waste or Chain & Waste and Lint Removal system on all machines that trim fabric during the sewing process to collect and contain the cut chain, trimmed fabric waste and dust, and use the Air-Vac Docking Station with V-1D Vacuum gun to remove and contain the oily lint and debris from inside the sewing machine.

*Since 1956, Templex has designed and manufactured quality products for industrial applications. Our purpose is to aid manufacturers in creating operations that are the most productive, efficient, and quality oriented possible while maintaining environments that are healthy and ergonomically correct.*

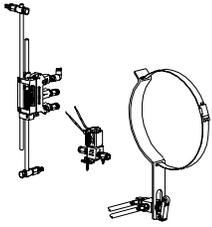
*Products in this catalog are designed for the specific purpose of collecting and containing waste by-products created during the manufacturing process. Many of the component parts are made of durable, clear plastic which allows viewing of trimming processes. A great deal of time is devoted to the design of our systems and components to insure that they install quickly and easily, are simple to operate, durable, energy-efficient, and require low maintenance.*

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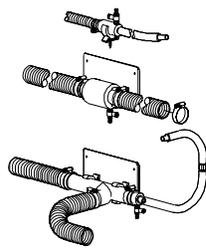
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# Templex Compressed Air Operated Waste Removal Products: Systems & Components

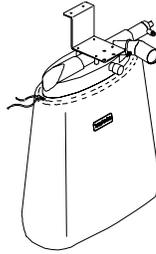
Templex Waste Removal Systems utilize compressed air to create vacuum. Systems are available for use on all types of sewing machines and applications. Selecting a system for your application is as easy as 1-2-3. Each system consists of a Waste Funnel and Vacuum Unit for waste removal, an Air Activation Switch to start and operate the system, and a Waste Collection Container to receive and store waste. Also see our **Vac-Bag** combo's on page 9.



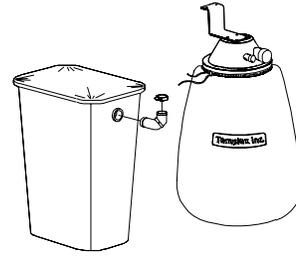
**Air Activation Switches**  
Patent No 5,716,039



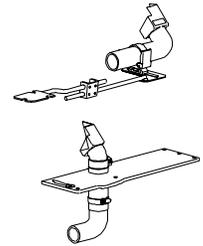
**Vacuum Units**  
Patent No. 4,764,058



**Vac-Bag**  
Patent No. 4,764,058



**Waste Collection Containers**



**Waste Funnels**  
Patent No. 4,709,645

**Note: Waste Removal Systems** - Are available separately or as a combined assembly such as **Vac-Bag Combos** on page 9. Assemblies are available for almost all models of machines, and for how those machines can be mounted: top mounted, semi-submerged, or fully submerged.

- 1. Air activation switches** - A variety of switches are available for use on clutch type or electronic motors and for special applications. For clutch motors, use a Lite-Touch treadle rod air switch to activate vacuum only when the machine is sewing. For electronic motors use a Lite-Touch series treadle air switch or an electric solenoid valve which activates the vacuum only when the machine is running, beginning with the first stitch. Use the motor mounted air switch on pedestal mounted machines and Ergo stands with clutch motors. *Other switches, such as foot valves, toggle switches, pilot valves, and pilot valves with time delays, are also available.*
- 2. Vacuum Units** - Vacuum units use compressed air to create vacuum for operating the system. The four categories of vacuum units are: **Chain Vacuum Units** for cut chain removal; **Waste Vacuum Units** for trimmed waste and lint removal; **Chain & Waste Vacuum Units** for removal of chain, trimmed waste and lint; and **Chain & Waste Vacuum with Collection Units** (i.e. Vac-Bag) for removal and collection of chain, trimmed waste and lint. Units operate best at 80 PSI (5.5 Bar). Our patented **Chain & Waste Removal Units** recycle exhaust air from the chain vacuum unit to create a second vacuum for the removal of trim waste. Vacuum is created for two functions at the energy cost of only one. Waste and chain & waste units are available in 1-1/2", and 2" for various sizes of trimmed waste.
- 3. Waste Collection Containers** - Receive and store waste. All waste collection containers have an inlet where waste enters, a storage area for waste to accumulate, and a filter to clean exhausted air. Two styles of collection containers are offered: waste canisters and waste bag units. Waste canisters locate next to the machine while waste bag units attach to the table top.
- 4. Waste Funnels** - Available in 1", 1-1/2" or 2" depending on the size of trimmed waste. Each of our patented funnel assemblies are designed to fit close to and surround the trimming knives with vacuum which captures dust and lint as well as the trimmed waste. Funnel assemblies mount directly to the machine casting using existing screw holes, or directly to the table top and swing-away or snap-out to allow machine maintenance. Other waste funnels are for non-sewing uses or applications that are not listed and require a custom approach.
- 5. Accessories** - Optional products such as mufflers or machine cleaning guns can be added during initial installation or at a later date. Mufflers can be installed on any vacuum unit to reduce sound, and are available in 1/2", 1", 1-1/2", or 2" sizes. See page 8. Templex V-1 Vacuum Cleaning Guns are compressed air operated and are ideal for removing the oily lint and debris from inside any sewing machine.

## How To Select a System

**Order a Complete Waste Removal System** - Complete Vac-Bag Combos are available for the following machines: Overlock / Safety Stitch, Cylinder Overlock, & Feed off The Arm (FOTA). See Page 9.

### Order System Components

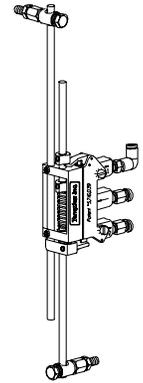
- 1. AIR ACTIVATION SWITCH** - See Page 5
  - Select TBV-110LT 3-position Lite-Touch treadle rod air switch for clutch type motors. Works with electronic motors as well.
  - Select the proper 2-way or 3-way 24 Volt DC Solenoid Valve for electronic motors with motor run signals.
  - Select TBV-121 motor mounted air switch for pedestal mounted Feed off The Arm machines with clutch motors.
- 2. VACUUM UNIT** - See Page 6
  - Will machine have a chain cutter? If Yes - Use chain removal assembly or chain & waste removal assembly. If No - Use waste removal only.
  - Size of trimmed waste - Select system based on the size of waste to be collected:  
NOTE: Trimmed waste that is 3/4" wide, use 1" or 1-1/2" systems • Up to 1-1/4" wide, use 1-1/2" systems • Up to 1-3/4" wide, use 2" systems.
- 3. WASTE COLLECTION CONTAINER** - See Page 7  
Select the appropriate waste canister or bag unit which best suits requirements and application.
- 4. WASTE FUNNEL** - See Pages 10, 11, 12
  - For Machine mounted waste funnels see pages 11. Order by Manufacturer and machine class. For multi-use waste funnels see page 10.
  - Select the correct waste funnel based on the size of the trimmed waste and how the machine head is mounted. ie. Semi-submerged or top of table, Fully-submerged or other. Match waste funnel size with vacuum unit selected. ie. 1-1/2" vacuum with 1-1/2" waste funnel.
- 5. ACCESSORIES** - See page 8, 9
  - Vacuum Cleaning Gun for cleaning machinery.
  - Docking Station & Cleaning Gun for cleaning machinery.
  - Mufflers - For near silent operation of waste removal products.

# TEMPLEX AIR ACTIVATION SWITCHES

## LITE-TOUCH TOE & HEEL ACTION TREADLE ROD AIR SWITCH

The Lite-Touch treadle rod air switch patented design allows **72% less** toe pressure on treadle to activate the air switch, even at low speed on electronic motors. Use with **standard clutch type motors** or any **electronic motor** with or without a 24 volt DC motor run signal. Lite-Touch Series switches eliminate the need to adjust clutch and brake on clutch type motors as required with conventional treadle rod air switches.

The 3-Position **toe & heel action** treadle rod air switch replaces TBV-100LT toe action and TBV-105 heel action switches and is now offered as a multi use switch for all applications at the same low price as the TBV-100LT or TBV-105. The TBV-110LT combines the same features as the TBV-100LT Lite-Touch toe action air switch to operate vacuum for chain cutters and waste removers, but with the added function of TBV-105 heel activation to operate single-acting pneumatic cylinders such as foot lifts, stackers, scissor cutters, etc. on same machine. Ideal for applications where air is required while sewing and heeling. In relaxed position air is off. Functions can be turned off with the built in flow control valves if not needed. Assembly includes two 3-way air valves, built in flow controls, and 20 ft. of air supply tubing.



Patent No. 5,716,039

|           |  |             |
|-----------|--|-------------|
| TBV-110LT | 3-Position <b>Toe &amp; Heel</b> Treadle Rod Air Switch, 1/4" / 6 mm OD supply ..... | \$63.00 ea. |
| TBV-111LT | 3-Position <b>Toe &amp; Heel</b> Treadle Rod Air Switch, 3/8" OD supply .....        | \$75.00 ea. |

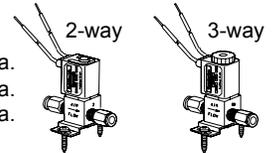
## 24 VOLT DC SOLENOID VALVE ASSEMBLIES

For use with electronic motors. Two types of solenoid valves are available: 2-way and 3-way.

**2-way** 24 volt solenoid valve is for vacuum only applications on machines with electronic motors that have a **24 volt DC motor run signal**. If no motor run signal is present, use the appropriate Lite-Touch treadle rod air switch. Solenoid valve is rated at .25 amps with a maximum operating pressure of 100 PSI. Assembly includes mounting bracket, screws and 10 ft. of compressed air tubing.

**3-way** 24 volt solenoid valve operates single-acting air cylinders for foot-lifts, stackers, scissor cutters, impact cutters or pilot valves. Solenoid valve is rated at .33 amps with a maximum operating pressure of 120 PSI. Three-way valves exhaust thru valve exhaust port on valve. Assembly includes a mounting bracket, screws and 10 ft. of compressed air tubing.

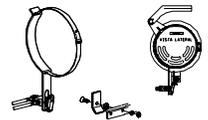
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|---------|--|-------------|
| TBV-130 | 2-way Solenoid Valve Assembly, 1/4" / 6 mm OD supply ..... | \$65.00 ea. |
| TBV-131 | 2-way Solenoid Valve Assembly, 3/8" OD supply .....        | \$73.00 ea. |
| TBV-138 | 3-way Solenoid Valve Assembly, 1/4" / 6 mm OD supply ..... | \$72.00 ea. |



## MOTOR MOUNT AIR SWITCH

The Motor Mount Air Switch is designed for use on standard clutch type motors where a conventional treadle rod air switch cannot be installed to operate vacuum for chain cutter or waste remover. Applications for the motor mount air switch include **Ergo pedals** with push pull cables used to engage clutch motor or any **pedestal mounted** machine where the clutch motor is mounted above the pedestal stand such as **feed-off-the-arm**. Assembly has a 2-way air valve and comes complete with mounting hardware and 10 ft. of compressed air tubing.

|         |   |              |
|---------|---|--------------|
| TBV-121 | Motor Mount Air Switch, 1/4" / 6 mm OD supply ..... | \$106.00 ea. |
| TBV-122 | Motor Mount Air Switch, 3/8" OD supply .....        | \$114.00 ea. |



## FOOT SWITCH

Ideally suited for activating Tempalex vacuum products in non-sewing applications such as hand scissor-cutting waste removal systems, basting thread removal systems, trim removal systems, etc. Foot Switch includes 10 ft. of compressed air tubing.

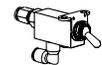
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| TBV-132 | Foot Switch, 1/4" / 6 mm OD supply ..... | \$142.00 ea. |
| TBV-133 | Foot Switch, 3/8" OD supply .....        | \$152.00 ea. |



## TOGGLE SWITCH ASSEMBLY

The **3-way** on-off-exhaust toggle switch assembly is for use with vacuum devices, pilot valves, or single-acting air cylinders. Assemblies can mount to top, bottom, or edge of table top and come with mounting bracket, screws, and compressed air tubing.

|         |   |              |
|---------|---|--------------|
| TBV-118 | 3-Way Toggle Switch Assembly, 1/4" / 6 mm OD supply ..... | \$88.00 ea.  |
| TBV-119 | 3-Way Toggle Switch Assembly, 3/8" OD supply .....        | \$99.00 ea.  |
| TBV-120 | 4-Way Toggle Switch Assembly, 1/4" / 6 mm OD supply ..... | \$102.00 ea. |

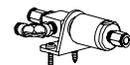


## PILOT VALVE ASSEMBLY

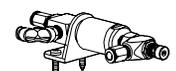
Pilot Valve Assembly uses a low pressure air signal (5 PSI minimum) to operate a waste removal product at full line pressure. Assembly consists of a pilot valve and a 3-way air valve. When existing air device (air cylinder, footlift, blowing tube, etc.) is activated, pressure in air line signals pilot valve to operate three-way air valve. Three-way air valve will operate at full line pressure as long as device is activated. Ideal for operating waste removal systems on automatic machines where low pressure or low flow air sources are present.

The pilot valve assembly is also available with an adjustable delay function valve that allows a waste removal unit to continue to run up to 30 seconds after the air signal stops. Ideal for use with waste removal systems on machines with scissor or impact cutters to remove cut pieces of binding, lace, or elastic. Both assemblies include tee fitting to insert into signal pressure air line, 15 ft. of air supply tubing, mounting bracket, and screws.

|         |   |              |
|---------|---|--------------|
| TBV-134 | Pilot Valve Assembly, 1/4" / 6 mm OD supply ..... | \$102.00 ea. |
| TBV-135 | Pilot Valve Assembly, 3/8" OD supply .....        | \$112.00 ea. |



|         |  |              |
|---------|--|--------------|
| TBV-136 | Pilot Valve Assembly with delay, 1/4" / 6 mm OD supply ..... | \$172.00 ea. |
| TBV-137 | Pilot Valve Assembly with delay, 3/8" OD supply .....        | \$190.00 ea. |



# VACUUM UNITS

## TEMPLEX BETTA-VAC CHAIN REMOVER

Used for all chain cutters regardless of manufacturer. Very efficient. Amount of vacuum can be regulated for the type of thread and material used, from the lightest chifton to the heaviest denim. All metal construction. Assembly operates best at 80 PSI (5.5 Bar) and comes complete with needle valve and air fitting for vacuum adjustment, 42" of suction hose, 24" of discharge hose, and mounting hardware. Use with a Lite-Touch treadle rod air switch or solenoid valve assembly. See also: Chain Removal Systems, page 9.

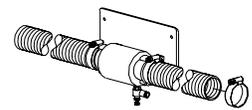
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| TBV-200 | Templex Betta-Vac Chain Remover, 1/4" / (6mm) OD supply ..... | \$45.00 ea. |
| TBV-201 | Templex Betta-Vac Chain Remover, 3/8" OD supply .....         | \$55.00 ea. |



## TEMPLEX VACUUM ASSEMBLY FOR WASTE REMOVAL

Available in three sizes: 1" for trimmings up to 3/4" wide, 1-1/2" for trimmings up to 1-1/2" wide, and 2" for trimmings up to 1-3/4" wide. Ideal for removing waste on any sew and trim sewing machine where chain cutters will not be used. Use with a Lite-Touch treadle rod air switch or solenoid valve assembly. Our 1" waste removers include an adaptor which allows connection to all 1-1/2" waste collection products. Assemblies operate best at 80 PSI (5.5 Bar) and include mounting plate, hardware, a needle valve with air fitting for vacuum adjustment, hose clamps, and 5 feet of suction/discharge hose. For near silent operation, use Templex Muffler Units, page 8. **Also Available:** Templex 1-1/2" Hi-Vac Waste Remover for special applications where higher vacuum levels are needed for hard to move trimmings or for transporting trimmed waste longer distances. Also excellent for fume removal applications (Hot Notcher, etc.)

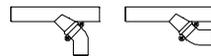
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| TBV-075  | 1" Waste Remover Assembly, 1/4" / (6mm) OD supply .....     | \$100.00 ea. |
| TBV-076  | 1" Waste Remover Assembly, 3/8" OD supply .....             | \$110.00 ea. |
| TBV-125  | 1-1/2" Waste Remover Assembly, 1/4" / (6mm) OD supply ..... | \$105.00 ea. |
| TBV-126  | 1-1/2" Waste Remover Assembly, 3/8" OD supply .....         | \$115.00 ea. |
| TBV-175  | 2" Waste Remover Assembly, 1/4" / (6mm) OD supply .....     | \$135.00 ea. |
| TBV-176  | 2" Waste Remover Assembly, 3/8" OD supply .....             | \$145.00 ea. |
| TBV-1250 | 1-1/2" Hi-Vac Waste Remover, 3/8" OD supply .....           | \$272.00 ea. |



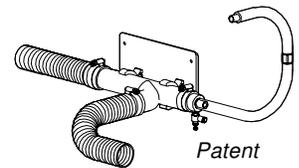
## TEMPLEX VACUUM ASSEMBLY FOR CHAIN & WASTE REMOVAL

Most efficient chain and waste remover on the market, available in two sizes: 1-1/2" for trimmings up to 1-1/4" wide and 2" for trimmings up to 1-3/4" wide. Designed for use with overlock/safety-stitch machines with or without chain cutters. Efficiently provides adjustable vacuum for removing chain and waste from sewing machines. Exhaust air from the chain cutter vacuum is recycled to create a second suction which removes the trimmed waste. Requires the same amount of compressed air as a standard chain vacuum, but does twice the work. Use with a Lite-Touch treadle rod air switch or solenoid valve assembly. 1-1/2" units feature a detachable inlet elbow which can be rotated 180 degrees to aid in installation and routing of hoses. Units operate best at 80 PSI (5.5 Bar) and come complete with mounting plate, hardware, a needle valve for vacuum adjustment, hose clamps, chain removal hose, and 5 ft. of suction/discharge hose. For near silent operation, use Templex Muffler Units, see page 8.

|         |  |              |
|---------|--|--------------|
| TBV-400 | 1-1/2" Chain & Waste Remover, 1/4" / (6mm) OD supply ..... | \$112.00 ea. |
| TBV-401 | 1-1/2" Chain & Waste Remover, 3/8" OD supply .....         | \$122.00 ea. |
| TBV-500 | 2" Chain & Waste Remover, 1/4" / (6mm) OD supply .....     | \$160.00 ea. |
| TBV-501 | 2" Chain & Waste Remover, 3/8" OD supply .....             | \$170.00 ea. |



2 Position Inlet Elbow Design for Flexible Installation



Patent #4,764,058

## TEMPLEX VAC-BAG FOR CHAIN & WASTE REMOVAL WITH COLLECTION BAG

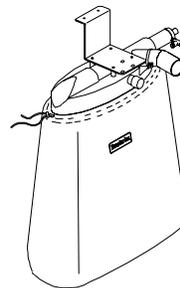
Design of the TBV-1A and TBV-1AN combines our PATENTED 1-1/2" (TBV-400) chain & waste vacuum unit and the (TBV-190) waste bag unit into one compact assembly. The Vac-Bag has a built in baffle chamber to reduce noise level of the exhausted air and will accept the 1-1/2" MSB150 muffler for additional noise reduction if needed. Vac-bags also have a 3/4" non-vacuum port to receive waste exhausted from other devices such as a docking stations/cleaning guns or auxiliary vacuum units.

Assembly of the new Vac-Bag is made simple for quick installation on either new machines or RETROFIT on older existing machines. The TBV-1A and TBV-1AN can be purchased individually or packaged in combos that include the Lite-Touch treadle rod air switches, TBV-000-390 or TBV-000-490 waste funnels and MSB150 muffler. See page 10 for Combos.

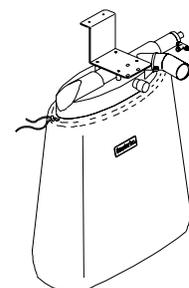
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| <b>TBV-1AN</b> | 1-1/2" Chain & Waste Vacuum with Collection Bag includes a needle valve installed on the vacuum unit to adjust air flow and usage. This unit is used on machine installations when using a 24 volt DC solenoid valve or other air activation devices that do not have a flow control valve. |              |
| TBV-1AN        | 1-1/2" Vac-Bag, 1/4" / (6mm) OD supply .....  | \$123.00 ea. |

|               |   |              |
|---------------|---|--------------|
| <b>TBV-1A</b> | 1-1/2" Chain & Waste Vacuum with Collection Bag does not have a needle valve and is used with any Templex Lite-Touch treadle rod air switch with built in flow control valves, i.e. TBV-110LT. This unit is included in all Vac-Bag Combos. |              |
| TBV-1A        | 1-1/2" Vac-Bag, 1/4" / (6mm) OD supply .....  | \$118.00 ea. |

|          |  |             |
|----------|--|-------------|
| 25760-03 | Fabric Filter Bag Only, 15 Gallon Capacity ..... | \$15.00 ea. |
|----------|--|-------------|



TBV-1AN

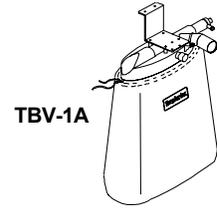


TBV-1A

# TEMPLEX CHAIN, WASTE, AND LINT COLLECTION PRODUCTS

## TEMPLEX VAC-BAG FOR CHAIN & WASTE REMOVAL WITH COLLECTION BAG

For detailed information about the combined chain & waste vacuum unit and waste bag unit, See page 6.  
For Chain and Waste Removal combos, see page 10.



TBV-1A

## TEMPLEX 10 1/4" GALLON WASTE CANISTERS

Compact size (11" x 15-1/2" x 20" tall) is ideal for small quantities of cut chain, waste, and lint. Features fabric filter cover and detachable 1-1/2" or 2" inlet elbow which snaps in and out for easy emptying of the waste canister. Use Chain Vacuum Adaptor with any 1-1/2" waste canister to collect cut chain from Tempalex Beta-Vac Chain Remover. Chain Vac Adaptor attaches to 1-1/2" canister elbow and to 3/4" flexible discharge hose on chain remover. Use 1-1/2" waste canisters with 1" or 1-1/2" waste removal products and use 2" waste canisters for 2" waste removal products.

|         |  |              |
|---------|--|--------------|
| TBV-145 | 10-1/4" Gallon Waste Canister, 1-1/2" Single Inlet (shown) ..... | \$75.00 ea.  |
| TBV-146 | 10-1/4" Gallon Waste Canister, 1-1/2" Double Inlet .....         | \$98.00 ea.  |
| TBV-147 | 10-1/4" Gallon Waste Canister, 2" Single Inlet .....             | \$106.00 ea. |
| 04018   | Replacement Fabric Filter Cover, 10-1/4" Gallon .....            | \$12.00 ea.  |
| 00456   | Chain Vacuum Adaptor .....                                       | \$17.80 ea.  |

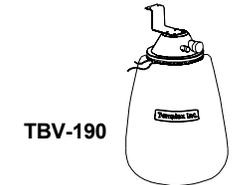


TBV-145

## TEMPLEX 12 GALLON UT WASTE BAG UNIT

Tempalex "UT" Waste Bag Units are available with 1-1/2" and 2" inlet ports. The UT Waste Bag unit is a flexible, affordable product for many uses that is easy to install and can mount under a table or around the drawer. UT bag units have a 3/4" non-vacuum port to receive waste exhausted from other devices such as docking stations/cleaning guns or auxiliary vacuum units. The UT *Under Table* mounted Bag Units collect and contain cut chain, trimmed waste, dust, oily lint, and other debris from the sewing machine head. Adaptor #25765 is required when collecting waste from two devices with 3/4" exhaust hoses, such as, a chain removal system with a docking Station.

|          |   |             |
|----------|---|-------------|
| TBV-190  | UT Waste Bag Unit, 1-1/2" & 3/4" Inlet (12 Gallon capacity) ..... | \$52.00 ea. |
| TBV-191  | UT Waste Bag Unit, 2" & 3/4" Inlet (12 Gallon capacity) .....     | \$82.00 ea. |
| 25760-03 | Fabric Filter Bag Only, 15 Gallon Capacity .....                  | \$15.00 ea. |



TBV-190

## TABLE-MOUNT WASTE BAG UNIT

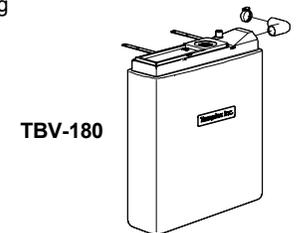
This waste collection unit has a narrow profile (7-3/4" wide), attaches directly to either end of the table top, and has a 20 gallon capacity. Two types are available: a **Reusable Fabric Filter bag** model, which features a tool tray for storing scissors, snips, tweezers, etc. and a **Disposable Poly Bag** model, which is ideal when recycling trimmed waste. Poly bags sizes are 26" wide x 32" tall x 2 mil. Both models have a 3-1/4" diameter spring-loaded door for disposal of other work area trash. Use 1-1/2" waste bag units with 1" or 1-1/2" waste removal products and use 2" waste bag units for 2" waste removal products.

### Waste Bag Unit - Filter Bag (shown)

|         |   |              |
|---------|---|--------------|
| TBV-180 | 1-1/2" Waste Bag Unit, 30" Filter Bag with Door ..... | \$95.00 ea.  |
| TBV-182 | 2" Waste Bag Unit, 30" Filter Bag with Door .....     | \$125.00 ea. |
| 02305   | Replacement Fabric Filter Bag, 32" long .....         | \$25.00 ea.  |

### Waste Bag Unit - Poly Bag

|         |   |              |
|---------|---|--------------|
| TBV-184 | 1-1/2" Waste Bag Unit, 30" Poly Bag with Door ..... | \$105.00 ea. |
| TBV-186 | 2" Waste Bag Unit, 30" Poly Bag with Door .....     | \$135.00 ea. |

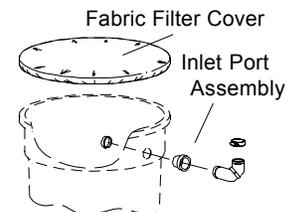


TBV-180

## WASTE CONTAINER KIT

For use with waste/trash cans with 19" diameter opening. Includes detachable 1-1/2" or 2" inlet port assembly with elbow, hose clamp, and fabric filter cover. *The detachable elbow feature allows faster and easier emptying of waste canisters.* Use single inlet canister kit for collecting waste from one machine, or double inlet canister kit for collecting waste from two machines at the same time. Use 1-1/2" waste canisters with 1" or 1-1/2" waste removal products and use 2" waste canisters for 2" waste removal products. **DOES NOT INCLUDE WASTE/TRASH CONTAINER.**

|       |  |              |
|-------|--|--------------|
| 25781 | 1-1/2" Single Inlet Waste Container Kit .....    | \$33.00 ea.  |
| 25863 | 1-1/2" Double Inlet Waste Container Kit .....    | \$47.00 ea.  |
| 25864 | 2" Single Inlet Waste Container Kit .....        | \$58.00 ea.  |
| 25865 | 2" Double Inlet Waste Container Kit .....        | \$104.00 ea. |
| 00245 | Replacement Fabric Filter Cover, 20 Gallon ..... | \$13.50 ea.  |



# CHAIN REMOVAL SYSTEMS FOR ALL MACHINES

Combination of a chain removal vacuum and a TBV-110LT 3-position air switch, which can be ordered with or without a waste bag for collection. Air switch supplies compressed air to chain removal vacuum only when machine is sewing. **All Templex chain removal systems can be used with any type of chain cutter on any machine regardless of manufacturer.**

**Templex Chain Removal Systems** include a combination of two or more of the following components: TBV-200 Chain Removal Vacuum Assembly, TBV-110LT 3-Position Lite-Touch Treadle Rod Air Switch 1/4" / 6mm air supply, TBV-130 24 VDC Solenoid 2-way Air Switch, TBV-138 24 VDC Solenoid 3-way Air Switch, large capacity TBV-190 waste bag unit features a 3/4" inlet port and a 1-1/2" inlet port for upgrade to a Waste Removal or Chain & Waste Removal. Includes 10 ft. of 1/4" / 6mm compressed air supply tubing. \* A Lite-Touch Treadle Rod Air Switch can also be used on electronic motors with or without a 24 VDC motor run signal.

| CHAIN REMOVAL SYSTEMS FOR MACHINES EQUIPPED WITH CHAIN CUTTER ONLY                |   |   |  |   |   |
|---|---|---|--|---|---|
| Using Clutch & Electronic Motors  |   | Using Electronic Motors w/24 VDC Motor Run Signal                                 |  |   |   |
|  |  |  |  |  |  |
| <b>TBV-304LT</b>  | <b>TBV-369LT</b>  | <b>TBV-303</b>  | <b>TBV-368</b>   | <b>TBV-305</b>  | <b>TBV-372</b>  |
| <b>Chain Removal &amp; Footlift Activation Only</b>                               | <b>Chain Removal Footlift Activation &amp; Collection</b>                         | <b>Chain Removal Only</b>   | <b>Chain Removal &amp; Collection</b>  | <b>Chain Removal &amp; Footlift Activation Only</b>                                 | <b>Chain Removal &amp; Footlift Activation &amp; Collection</b>                     |
| <b>TBV-304LT</b><br>\$108.00  | <b>TBV-369LT</b><br>\$158.00  | <b>TBV-303</b><br>\$110.00  | <b>TBV-368</b><br>\$160.00   | <b>TBV-305</b><br>\$182.00  | <b>TBV-372</b><br>\$232.00  |
| Consist of:<br>TBV-110LT<br>TBV-200   | Consist of:<br>TBV-110LT<br>TBV-200<br>TBV-190                                    | Consist of:<br>*TBV-130<br>TBV-200  | Consist of:<br>*TBV-130<br>TBV-200<br>TBV-190                                      | Consist of:<br>*TBV-130<br>*TBV-138<br>TBV-200                                      | Consist of:<br>*TBV-130<br>*TBV-138<br>TBV-200<br>TBV-190                           |

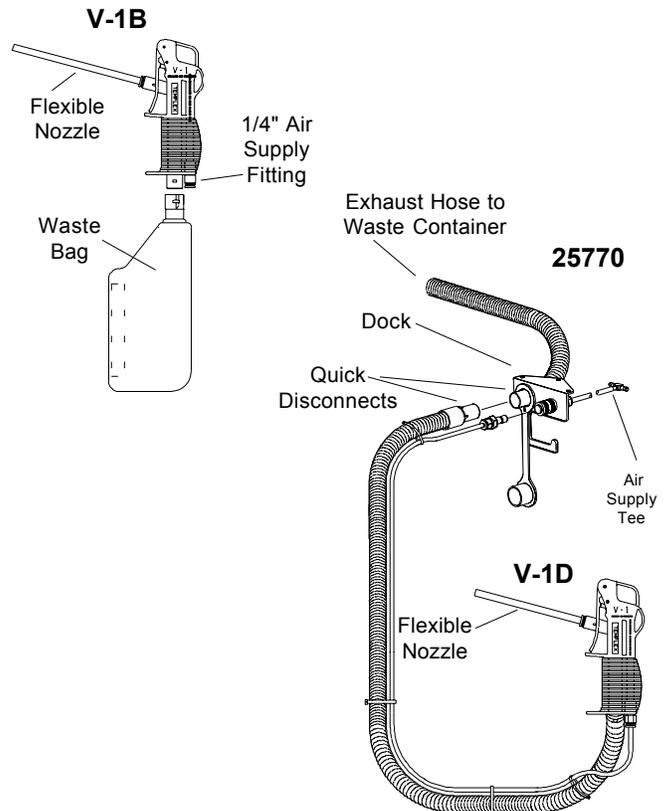
## ACCESSORIES

### TEMPLEX VACUUM CLEANING GUN

The Templex V-1 Vacuum Gun is a powerful easy to use hand held vacuum device designed to remove oily dust and lint from all types of sewing machines. The V-1 converts 80 PSI (5.5 Bar) compressed air into vacuum when the trigger is pulled. The 5/16" X 6" long flexible nozzle bends around corners to remove thread and yarn flock from tensions, thread guides, looper eyes, and feed dogs. Collected dust and lint is exhausted into a collection device. Two models are available, the V-1B and V-1D.

**V-1B Cleaning Gun** has a removable collection bag that features a velcro closure to empty waste and an air fitting for connection to your 1/4" poly tubing for compressed air. When the trigger is pulled the vacuum starts and oily lint and debris is discharged into the waste bag.

**V-1D Cleaning Gun** comes with 40" of hose & air supply tubing with quick disconnects that plug into a #25770 Docking Station for its or compressed air and waste collection. The docking station ties into the existing Templex waste system for collection and compressed air. When the trigger is pulled the vacuum starts and oily lint and debris is discharged into the same waste bag used to collect trimmed waste and thread chain. One vacuum gun can be shared by up to ten sewing machines. A #25770 Docking Station must be installed on each machine. #25770 Installs under front edge of table and includes a quick disconnect with 1/4" union tee, air supply tubing, and a 3/4" exhaust hose for discharge into waste bag.



|       |  |             |
|-------|--|-------------|
| V-1B  | Cleaning Gun with waste collection bag     | \$85.00 ea. |
| V-1D  | Cleaning Gun for use with Docking Station  | \$80.00 ea. |
| 25770 | Docking Station (requires one per machine) | \$41.00 ea. |

# COMBOS

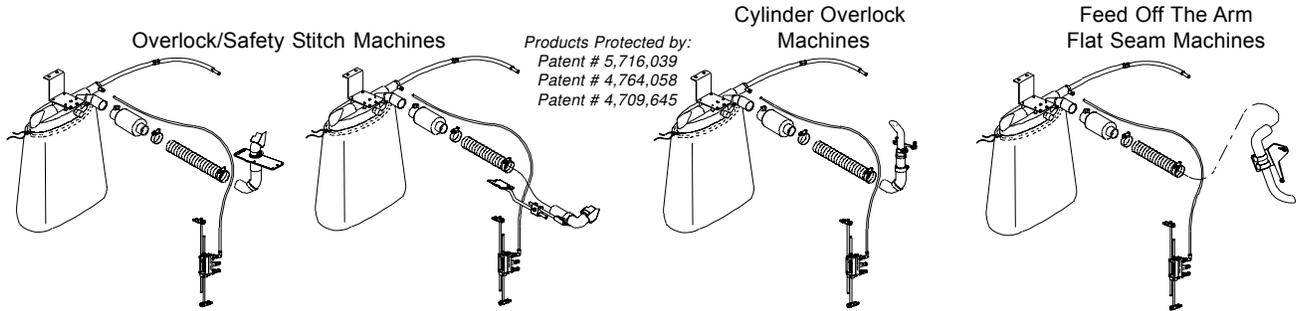
## Templex Vac-Bag Chain, Waste and Dust Removal Vacuum Combos

The Vac-Bag combines the designs of our Patented TBV-400 1-1/2" chain & waste vacuum unit and 15 gallon waste bag unit into one compact assembly. The Vac-Bag features an (aluminum) vacuum venturi with 1/2" connection for Chain Suction, a 1-1/2" vacuum connection for Trim Waste & Dust Suction, and a 15 gallon Waste Bag Collection Capacity. The housing is oval for a better fit of the waste bag and has a 3/4" non-vacuum port to receive waste exhausted from other devices such as a docking station or auxiliary vacuum units. Installation of the Vac-Bag is Quick & Easy on both new machines or as a RETROFIT on existing machines. The design of the mounting bracket and Vac-Bag housing allow a variety of installation options for all tabletops and stands. The assembly has built-in sound reduction and includes installation hardware, hoses, and fabric bag with drawcord.

Vac-Bag Units can be purchased individually or packaged in COMBOS that include: TBV-1A 1-1/2" Vac-Bag, TBV-110LT 3-position Lite-Touch treadle rod air switch, Waste funnel, and MSB150 muffler.

Reduce downtime - order an extra fabric waste bag, operator can change bags when full. Filled bag can be emptied and returned.

### 1-1/2" Vac-Bag Combos Complete with Waste Funnels & 3-Position Treadle Switch



Products Protected by:  
Patent # 5,716,039  
Patent # 4,764,058  
Patent # 4,709,645

**TBV-3A-390 \$251**  
For Semi-Submerged  
or Top Mounted Machines

**TBV-3A-490 \$251**  
For Fully Submerged  
Machines

**TBV-3A-990 \$266**  
For Cylinder Overlock  
Machines

**TBV-3A-791 \$276**  
For Feed off The Arm  
Flat Seam Machines

Includes:  
TBV-1A 1-1/2" Vac-Bag  
TBV-110LT Treadle Switch  
TBV-000-390 Waste Funnel  
MSB150 Muffler

Includes:  
TBV-1A 1-1/2" Vac-Bag  
TBV-110LT Treadle Switch  
TBV-000-490 Waste Funnel  
MSB150 Muffler

Includes:  
TBV-1A 1-1/2" Vac-Bag  
TBV-110LT Treadle Switch  
TBV-000-990 Waste Funnel  
MSB150 Muffler

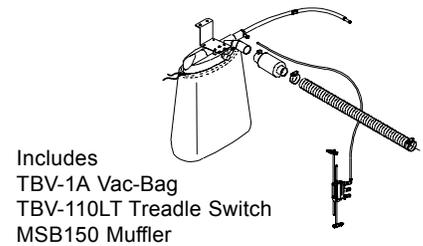
Includes:  
TBV-1A 1-1/2" Vac-Bag  
TBV-110LT Treadle Switch  
TBV-000-791 Waste Funnel  
MSB150 Muffler

25760-03 Replacement Fabric Waste Bag ..... \$15.00

### VAC-BAG COMBO WITHOUT A WASTE FUNNEL

Order waste funnel separately. This 1-1/2" Combo is packaged with everything needed for Chain & Waste Removal except a waste funnel. For machines with or without a pneumatic footlift. Order Waste Funnel separately. See pages 10-12.

TBV-3A 1-1/2" Vac-Bag Combo without Funnel ..... \$191.00



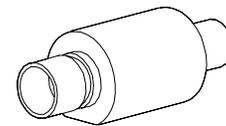
Includes  
TBV-1A Vac-Bag  
TBV-110LT Treadle Switch  
MSB150 Muffler

## TEMPLEX MUFFLER

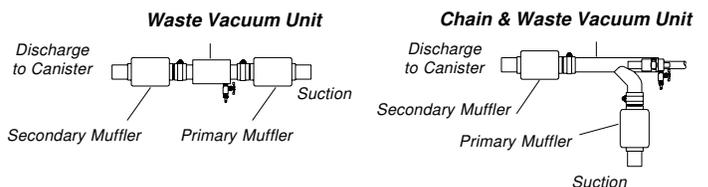
Mufflers allow near silent operation of compressed air operated waste removal products. Special smooth bore design traps sound, but allows trimmed chain, waste, and lint to flow through. Use one muffler on the suction end of a waste removal product to greatly reduce sound level. For maximum sound reduction use muffler units on both suction and discharge ends of vacuum product.

To install, slide belled end of muffler onto the suction and discharge end of waste vacuum unit and fasten with clamp (1 each provided).

Use #25707 1/2" chain vacuum muffler only with Chain & Waste Removal assemblies when a chain cutter is not present.



Muffler Installation on Vacuum Units



MSB100 1" Muffler ..... \$42.00 ea.  
MSB150 1-1/2" Muffler ..... \$35.00 ea.  
MSB200 2" Muffler ..... \$68.00 ea.

# MULTI-USE WASTE FUNNELS

## OVERLOCK/SAFETY STITCH (MULTI-USE)

Patent #4,709,645

Multi-use funnel assemblies are designed to fit all makes and models of standard overlock/safety-stitch machines. Funnels capture dust, lint, and trimmed waste.

A complete system consists of 1) an Air Switch. 2) a Vacuum Unit. 3) a Waste Funnel. 4) a Waste Collection Container. 5) Mufflers. **Also see Vac-Bag combo's on page 9.**

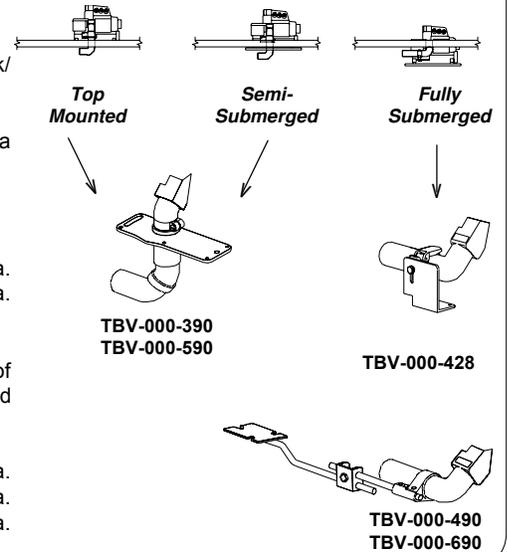
**FOR TOP MOUNTED OR SEMI-SUBMERGED MACHINES-** Mounts on top of table.

- TBV-000-390** 1-1/2" Multi-Use Waste Funnel Assembly ..... \$67.00 ea.
- TBV-000-590** 2" Multi-Use Waste Funnel Assembly ..... \$140.00 ea.

**FOR FULLY-SUBMERGED MACHINES-** TBV-000-490 & TBV-000-690 mounts to bottom of table top. TBV-000-428 funnel assembly is for fully-submerged machines with a bottom board and installs to top of bottom board.

- TBV-000-490** 1-1/2" Multi-Use Waste Funnel Assembly ..... \$67.00 ea.
- TBV-000-428** 1-1/2" Waste Funnel Assembly-machines w/ bottom board ..... \$78.00 ea.
- TBV-000-690** 2" Multi-Use Waste Funnel Assembly ..... \$129.00 ea.

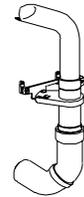
### Machine Mounting Methods



## CYLINDER OVERLOCK (MULTI-USE)

Funnel assembly for use with all cylinder overlock machines that have attachments such as bandrollers, guides, collarettes, etc. Funnels are designed to fit without obstructing, and snap out to allow for machine maintenance. Adjustable mounting bracket installs to machine casting. Fits all Cylinder Overlock Machines; Juki, Pegasus, Siruba, Union, and Yamato machines.

Designed for use with any Templex 1-1/2" waste removal device, ie TBV-1A Vac-Bag Assembly or For a complete Chain & Waste Removal Vac-Bag Combo see page 9.

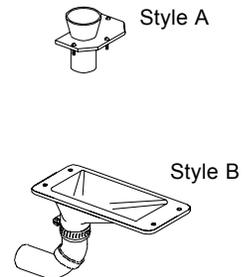


- TBV-000-990** 1" Waste Funnel Assembly For All Cylinder Overlock Machines ..... \$81.00 ea.

## OVERLOCK/SAFETY-STITCH (MULTI-USE MOUNT)

Multipurpose mount funnel assemblies locate approximately 2" to 5" below trimmer knives and collect only the trimmings that falls into the funnel opening. No floating lint or dust is captured. Two sizes are available: 1-1/2" for small to medium trim, and 2" for larger trim. Use TBV-125 or TBV-175 assemblies for waste only applications, and TBV-400 or TBV-500 assemblies for chain and waste removal applications. For a complete system select the appropriate air activation switch and a waste collection container to fit the system size.

|                            | Style | 1-1/2" Funnel Assembly | 2" Funnel Assembly  |
|----------------------------|-------|------------------------|---------------------|
| JUKI 2500 Series           | A     | TBV-000-102 \$65.00    | TBV-000-202 \$69.00 |
| RIMOLDI 300 Series         | A     | TBV-000-103 \$50.00    | TBV-000-203 \$55.00 |
| WILLCOX & GIBBS 500 Series | A     | TBV-000-108 \$50.00    | TBV-000-208 \$55.00 |
| UNION SPECIAL 39500        | A     | TBV-000-104 \$50.00    | TBV-000-204 \$55.00 |
| Flush Mount all machines   | B     | TBV-000-107 \$55.00    | TBV-000-207 \$69.00 |



## FEED-OFF-THE-ARM FLAT SEAMERS (MULTI-USE)

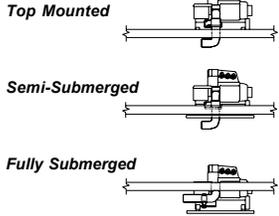
Feed-Off-The-Arm Flat Seamer funnel assembly mounts to existing screw holes in the side Face Plate of All Feed-Off-The-Arm machines. For pedestal mounted machines use TBV-121 Motor Mount Air Switch & select 1-1/2" vacuum assembly, waste canister, and muffler from pages 5, 6 and 7. For tabletop mounted machines with a clutch motor use a Vac-Bag Combo see page 9.

Fits all Feed-Off-The-Arm Flat Seamers; Union Special, Willcox & Gibbs, Yamato, ect.. Designed for use with any Templex 1-1/2" waste removal device, ie TBV-1A Vac-Bag Assembly.

- TBV-000-791** MPM Waste Funnel Assembly w/ 1.25" Waste Nozzle For All FOA Flat Seamer ..... \$92.00 ea.



## SPECIALIZED DESIGN OVERLOCK AND SAFETY-STITCH FUNNEL ASSEMBLIES

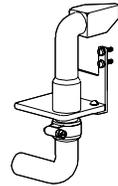


|   | 1-1/2" WASTE AND LINT FUNNEL ASSEMBLIES |                       | 2" WASTE AND LINT FUNNEL ASSEMBLIES |                      |
|---|---|-----------------------|-------------------------------------|----------------------|
|   | TOP MOUNT/SEMI-SUB                      | FULLY SUBMERGED       | TOP MOUNT/SEMI-SUB                  | FULLY SUBMERGED      |
| <b>MACHINE MODEL - CLASS</b>                |   |                       |                                     |                      |
| <b>Machines with WMC Table Top</b>          |   | TBV-000-428 \$78.00   |                                     | TBV-000-628 \$108.00 |
| <b>Brother</b> 500 Series                   | TBV-000-313MM \$122.00                  | TBV-000-413MM \$83.00 |                                     | TBV-000-613 \$97.00  |
| Brother 600 Series                          | TBV-000-314MM 100.00                    | TBV-000-414MM 105.00  |                                     |                      |
| Brother V, N Series                         | TBV-000-332 132.00                      | TBV-000-432 83.00     |                                     |                      |
| <b>Consew</b> 394, 395 Series               | TBV-000-309 \$122.00                    | TBV-000-409 \$89.00   | TBV-000-509 \$140.00                | TBV-000-609 \$108.00 |
| <b>Global</b> OV 600 Series                 | TBV-000-302 \$105.00                    | TBV-000-402 \$78.00   | TBV-000-502 \$130.00                | TBV-000-602 \$97.00  |
| Global OV 700 Series                        | TBV-000-309 122.00                      | TBV-000-409 89.00     | TBV-000-509 140.00                  | TBV-000-609 108.00   |
| <b>Goldex</b> 303, 305                      | TBV-000-309 \$122.00                    | TBV-000-409 \$89.00   | TBV-000-509 \$140.00                | TBV-000-609 \$108.00 |
| <b>Juki</b> MO 1500 Series                  |   | TBV-000-415 89.00     |                                     |                      |
| Juki MO 2300, 2400, 2500 Series             | TBV-000-302 105.00                      | TBV-000-402 78.00     | TBV-000-502 130.00                  | TBV-000-602 97.00    |
| Juki MO 3600, 3700, 3900 Series             | TBV-000-335 105.00                      | TBV-000-435 78.00     | TBV-000-535 130.00                  | TBV-000-635 92.00    |
| Juki MOC 3900, MOC 6900 Series              | TBV-000-336A 100.00                     | TBV-000-436A 100.00   |                                     |                      |
| Juki MO 6800, MO 6900 Machine Mnt           | TBV-000-338 98.00                       | TBV-000-438 81.00     |                                     |                      |
| Juki MO 6800, MO 6900 Table Mnt             | TBV-000-339 75.00                       | TBV-000-439 75.00     |                                     |                      |
| <b>Kingtex</b> SH6000, 6004, 6005           | TBV-000-302 \$105.00                    | TBV-000-402 \$78.00   | TBV-000-502 \$130.00                | TBV-000-602 \$97.00  |
| <b>Mauser</b> 2000 Series                   | TBV-000-318 \$110.00                    | TBV-000-418 \$89.00   | TBV-000-518 \$130.00                | TBV-000-618 \$118.00 |
| Mauser 9600, 9700 Series                    | TBV-000-309 122.00                      | TBV-000-409 89.00     | TBV-000-509 \$140.00                | TBV-000-609 108.00   |
| <b>Merrow</b> M/MG Series                   | TBV-000-312 \$84.00                     | TBV-000-322 \$89.00   | TBV-000-512 \$135.00                |                      |
| <b>Pegasus</b> E32/52, ETS32/52 Series      | TBV-000-309 \$122.00                    | TBV-000-409 \$89.00   | TBV-000-509 \$140.00                | TBV-000-609 \$108.00 |
| Pegasus EX, EXT Series                      | TBV-000-333 127.00                      | TBV-000-433 89.00     | TBV-000-533 140.00                  | TBV-000-633 103.00   |
| Pegasus EX, EXT Auto Back-Latch             |   | TBV-000-433LT 105.00  |                                     |                      |
| Pegasus M-632/652 Series                    | TBV-000-308 127.00                      | TBV-000-408 100.00    | TBV-000-508 140.00                  | TBV-000-608 113.00   |
| Pegasus L-22/32/52 Series                   | TBV-000-308 127.00                      | TBV-000-408 100.00    | TBV-000-508 140.00                  | TBV-000-608 113.00   |
| <b>Rimoldi</b> 227, 229 Series              | TBV-000-327 100.00                      | TBV-000-327 100.00    |                                     |                      |
| Rimoldi 327, 329 Series                     | TBV-000-329 105.00                      | TBV-000-403 78.00     |                                     |                      |
| Rimoldi 527, 529, CO7, CO9 Series           | TBV-000-304 78.00                       | TBV-000-304 78.00     |                                     |                      |
| Rimoldi 627, 629 Series                     | TBV-000-319 122.00                      | TBV-000-419 89.00     |                                     |                      |
| Rimoldi F-27, F-29 Series                   | TBV-000-330A 100.00                     | TBV-000-430 83.00     | TBV-000-530 118.00                  | TBV-000-630 97.00    |
| Rimoldi F-27, F-29 Auto Back-Latch          | TBV-000-330BL 100.00                    | TBV-000-430BL 83.00   |                                     |                      |
| <b>Singer</b> 831U, 832U, 842U              | TBV-000-313MM 122.00                    | TBV-000-413MM \$83.00 |                                     | TBV-000-613 \$97.00  |
| Singer 861B, 862B, 872B                     | TBV-000-309 122.00                      | TBV-000-409 89.00     | TBV-000-509 140.00                  | TBV-000-609 108.00   |
| Singer 881, 882, 892                        | TBV-000-314MM 100.00                    | TBV-000-414MM 105.00  |                                     |                      |
| Singer 1800 Series                          | TBV-000-337 110.00                      | TBV-000-437 83.00     | TBV-000-537 118.00                  | TBV-000-637 97.00    |
| <b>Siruba</b> 700 "E" Series                | TBV-000-309A \$122.00                   | TBV-000-409 \$89.00   |                                     | TBV-000-609 \$108.00 |
| <b>Sundia</b> EA3, EA5                      | TBV-000-323 \$127.00                    | TBV-000-423 \$89.00   |                                     |                      |
| <b>Taiko</b> T730, T740, T750 Series        | TBV-000-309A \$122.00                   | TBV-000-409 \$89.00   |                                     | TBV-000-609 \$108.00 |
| <b>Union Special</b> 39500, 39800           | TBV-000-307 \$94.00                     | TBV-000-407 \$78.00   | TBV-000-507 \$118.00                | TBV-000-607 97.00    |
| Union Special SP161, 172, 151 Series        | TBV-000-336A 100.00                     | TBV-000-436A 100.00   |                                     |                      |
| <b>Willcox &amp; Gibbs</b> 401-02/04 Series | TBV-000-308 \$127.00                    | TBV-000-408 \$100.00  | TBV-000-508 \$140.00                | TBV-000-608 \$113.00 |
| Willcox & Gibbs 401-E22 Series              | TBV-000-309 122.00                      | TBV-000-409 89.00     | TBV-000-509 140.00                  | TBV-000-609 108.00   |
| Willcox & Gibbs 500-IV Series               | TBV-000-321 122.00                      | TBV-000-421 89.00     |                                     |                      |
| Willcox & Gibbs 500-4 Series                | TBV-000-308 127.00                      | TBV-000-408 100.00    | TBV-000-508 140.00                  | TBV-000-608 113.00   |
| Willcox & Gibbs 500-E & ETS 32/52           | TBV-000-309 122.00                      | TBV-000-409 89.00     | TBV-000-509 140.00                  | TBV-000-609 108.00   |
| Willcox & Gibbs 500-E Left Hand             | TBV-000-309LH 125.00                    | TBV-000-409LH 105.00  |                                     |                      |
| Willcox & Gibbs EX-EXT-32/52                | TBV-000-333 127.00                      | TBV-000-433 89.00     | TBV-000-533 140.00                  | TBV-000-633 103.00   |
| <b>Yamato</b> Z-5000, 6000, 6100 Series     | TBV-000-325 94.00                       | TBV-000-425 78.00     |                                     |                      |
| Yamato AZ-6000, 6500 Series                 | TBV-000-320 100.00                      | TBV-000-420 89.00     | TBV-000-520 146.00                  | TBV-000-620 103.00   |
| Yamato AZ-8000, 8500, 8600 Series           | TBV-000-320 100.00                      | TBV-000-420 89.00     | TBV-000-520 146.00                  | TBV-000-620 103.00   |
| Yamato AZF-8000,8500,8600 Series            | TBV-000-320 100.00                      | TBV-000-420 89.00     | TBV-000-520 146.00                  | TBV-000-620 103.00   |
| Yamato AZ-8400, AZF-8400 Series             | TBV-000-315 110.00                      | TBV-000-415 89.00     |                                     |                      |

## COVERSTICH MACHINES WITH FABRIC TRIMMER

For bottom cover or top and bottom cover stitch machines with fabric trimmers. To complete the system use TBV-110LT Treadle Rod Air Switch or TBV-130 Solenoid Valve Assembly, and an appropriate waste collection container. Use a Waste Funnel Assembly with a Vac-Bag Combo or select a System from pages 5-7.

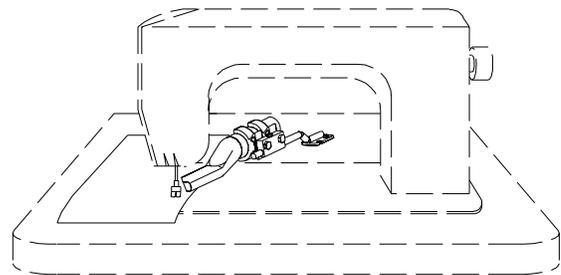
| <i>Model</i>                            | <i>Funnel Size</i> | <i>Waste Funnel Assembly Only</i> |              | <i>Waste Removal Assembly with Waste Funnel Assembly</i> |              |
|---|--------------------|-----------------------------------|--------------|--|--------------|
|   |                    | <i>Part No.</i>                   | <i>Price</i> | <i>Part No.</i>  | <i>Price</i> |
| Brother B272                            | 1"                 | TBV-000-706                       | \$122.00     | TBV-075-706  | \$222.00     |
| Pegasus WS-61 Semi-submerged            | 1"                 | TBV-000-750                       | 115.00       | TBV-075-750  | 215.00       |
| Pegasus W-562                           | 1"                 | TBV-000-725                       | 105.00       | TBV-075-725  | 205.00       |
| Pegasus W-562 Semi-submerged            | 1-1/2"             | TBV-000-350                       | 97.00        | TBV-125-350  | 202.00       |
| Rimoldi 261/271 Semi-submerged          | 1"                 | TBV-000-733                       | 105.00       | TBV-075-733  | 205.00       |
| Rimoldi 261/271 Fully Submerged         | 1"                 | TBV-000-734                       | 84.00        | TBV-075-734  | 184.00       |
| Rimoldi 271-FS Top Mount/Semi-submerged | 1"                 | TBV-000-738                       | 94.00        | TBV-075-738  | 194.00       |
| Union Special FS122/322 Semi-submerged  | 1"                 | TBV-000-727                       | 127.00       | TBV-075-727  | 227.00       |
| Union Special 52700/57700, 52800/57800  | 1"                 | TBV-000-714                       | 111.00       | TBV-075-714  | 211.00       |
| Yamato VF-2409, 2429, 2509, 2529        | 1"                 | TBV-000-715                       | 137.00       | TBV-075-715  | 237.00       |
| Multi-purpose Mount                     | 1"                 | TBV-000-704                       | 94.00        | TBV-075-704  | 194.00       |



## SINGLE NEEDLE LOCKSTITCH (MULTI-USE)

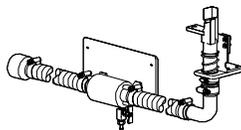
A multi-use 1-1/2" funnel assembly designed for all makes and models of single needle lockstitch machines with fabric edge cutters. Installs on table behind machine head.

To complete the system, select the appropriate air switch, 1-1/2" Vacuum Unit, muffler(s) and waste container. (Order separately)

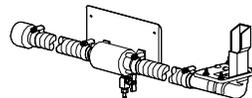


TBV-000-290 1-1/2" Multi-Use Waste Funnel Assembly ..... \$79.00 ea.

## SINGLE NEEDLE LOCKSTITCH - BOTTOM WASTE DISPOSAL



Juki DNM, DLM 5400



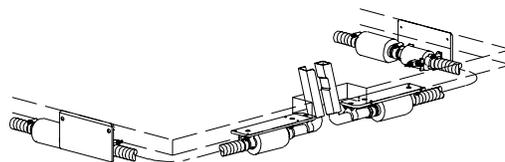
Brother 772

For bottom waste disposal applications on Brother 772 and Juki DNM, DLM 5400 class machines. Trimmed waste and dust is pulled down into the waste funnel as it is generated. The funnel assembly locates beneath the waste opening in the bed of the machine and attaches to the oil pan casting. The location of the funnel assembly does not interfere with machine maintenance, or changing the bobbin. Vacuum is provided by the waste removal assembly (included). To complete the system, select the appropriate air switch and 1-1/2" waste container.

|              |  |              |
|--------------|--|--------------|
| TBV-075-724N | 1" Waste Removal Assy 1/4" / (6mm) OD supply for Juki DLM-5400, 3/32" to 3/16" gauge | \$270.00 ea. |
| TBV-075-724M | 1" Waste Removal Assy 1/4" / (6mm) OD supply for Juki DLM-5400, 1/4" to 5/16" gauge  | \$270.00 ea. |
| TBV-075-724W | 1" Waste Removal Assy 1/4" / (6mm) OD supply for Juki DLM-5400, 3/8" to 7/16" gauge  | \$270.00 ea. |
| TBV-075-732  | 1" Waste Removal Assy 1/4" / (6mm) OD supply for Brother 772, narrow gauge           | \$183.00 ea. |

## BELT LOOP MACHINES WITH FRONT CUTTERS

Dual waste removal assemblies for belt loop machines with front fabric trimming knives. Waste fabric is removed as it is trimmed. Use assemblies for waste up to 1-1/4" wide. Use also on machines with front strip feeding devices. Use appropriate Templex air activation switch with 3/8" OD supply and TBV-146 1-1/2" double inlet waste collection container to complete the system.



|          |   |                |              |
|----------|---|----------------|--------------|
| TBV-1401 | 1-1/2" Waste Removal Assembly Brother FD4/271 | 3/8" OD supply | \$495.00 ea. |
| TBV-1400 | 1-1/2" Waste Removal Assembly Juki MFB-2600   | 3/8" OD supply | \$495.00 ea. |
| TBV-1408 | 1-1/2" Waste Removal Assembly Rimoldi 261     | 3/8" OD supply | \$495.00 ea. |

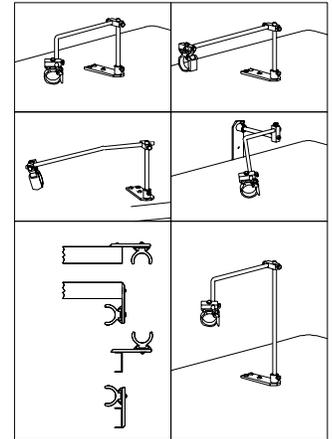
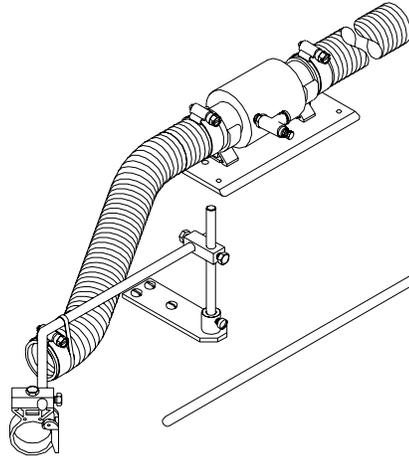
# MULTI-PURPOSE WASTE REMOVAL VACUUM UNITS

Multi-purpose waste removal assemblies are versatile and can be installed on most any sewing machine. Use for rear, front, or overhead trimmed waste and lint removal on **single needle lockstitch** machines with **edge cutters**, **post-bed machines**, **overlock/safety-stitch machines**, **fume removal**, and many **non-sewing** applications.

For **single needle lockstitch** machines with edge cutters, the nozzle support system positions waste nozzles and funnels at any angle or axis for close proximity to vacuum area without interfering with the sewing process. Use 1" assemblies for small to medium trimmings up to 3/4" wide, 1-1/2" assemblies for trimmings up to 1-1/4" wide and 2" assemblies for trimmings up to 1-3/4".

Assembly includes Extendable Support System with straight and angled rod, air operated waste vacuum unit complete with all mounting hardware, 5 ft. of flex hose, and 1/4" / (6mm) or 3/8" OD air supply.

Order waste nozzle separately. See below and page 14.  
For a complete system order an Air Switch, Muffler, and a 1-1/2" or 2" Waste Collection Unit.



### Extendable Support System- Order waste nozzle separately

|          |                                       |  |              |
|----------|---------------------------------------|--|--------------|
| TBV-0751 | Extendable Support System with 1"     | Waste Removal Assembly 1/4" / (6mm) supply ..... | \$200.00 ea. |
| TBV-0761 | Extendable Support System with 1"     | Waste Removal Assembly 3/8" OD supply .....      | \$210.00 ea. |
| TBV-1251 | Extendable Support System with 1-1/2" | Waste Removal Assembly 1/4" / (6mm) supply ..... | \$205.00 ea. |
| TBV-1261 | Extendable Support System with 1-1/2" | Waste Removal Assembly 3/8" OD supply .....      | \$215.00 ea. |
| TBV-2251 | Extendable Support System with 1-1/2" | Hi-Vac Waste Removal Assy 3/8" OD supply .....   | \$372.00 ea. |
| TBV-1751 | Extendable Support System with 2"     | Waste Removal Assembly 1/4" / (6mm) supply ..... | \$235.00 ea. |
| TBV-1761 | Extendable Support System with 2"     | Waste Removal Assembly 3/8" OD supply .....      | \$245.00 ea. |

### Special Applications

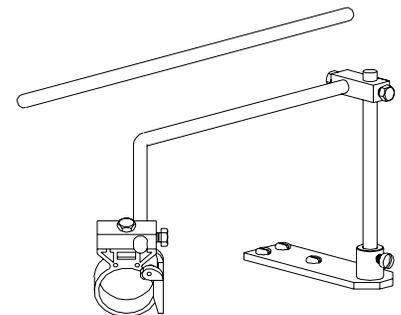
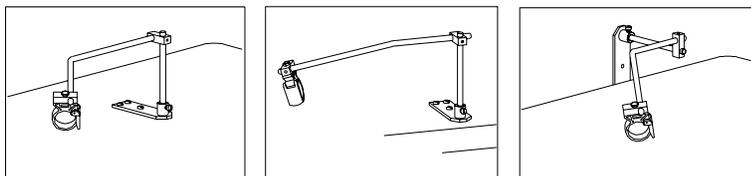
|          |  |              |
|----------|--|--------------|
| TBV-1728 | Extendable Support System with pilot operated 1-1/2" Waste Removal Assembly 3/8" OD supply with nozzle for <b>AMF Flap Machine</b> ..... | \$360.00 ea. |
|----------|--|--------------|

### WASTE NOZZLES

| A                          | B                        | C                          | D                         | E                          |
|----------------------------|--------------------------|----------------------------|---------------------------|----------------------------|
|                            |                          |                            |                           |                            |
| 02257 1" ..... \$27.00     | 25570 1" ..... \$27.00   | 00161 1" ..... \$27.00     | 02307 1" ..... \$27.00    | 25573 1" ..... \$32.00     |
| 02250 1-1/2" ..... \$32.00 | 25571 1-1/2" ... \$32.00 | 02175 1-1/2" ..... \$34.00 | 00815-03 1-1/2" . \$32.00 | 25574 1-1/2" ..... \$36.00 |
| 02235 2" ..... \$34.00     | 25572 2" ..... \$35.00   | 02306 2" ..... \$36.00     | 00815-04 2" ..... \$34.00 | 25575 2" ..... \$38.00     |

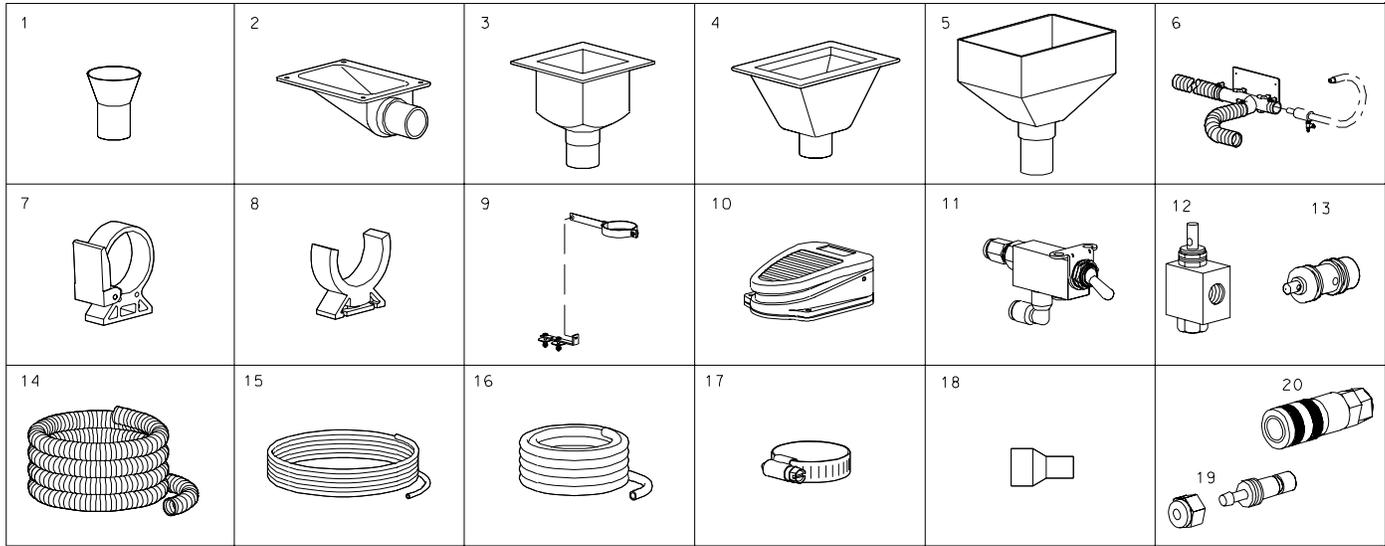
### EXTENDABLE NOZZLE SUPPORT SYSTEM

Versatile support system that positions Templex waste nozzles and funnels at any angle or axis for close proximity to the vacuum area. Includes base with screws, locking clip assembly, 3/8" dia. x 14" long angled rod, and 6" & 13" long straight 3/8" dia. rods for multi-purpose installations.



|       |  |              |
|-------|--|--------------|
| 25567 | Extendable Support System for 1" Nozzles .....     | \$110.00 ea. |
| 25568 | Extendable Support System for 1-1/2" Nozzles ..... | \$110.00 ea. |
| 25569 | Extendable Support System for 2" Nozzles .....     | \$110.00 ea. |

## ADDITIONAL COMPONENTS



| Item | Description   | Part No. |
|------|---|----------|
| 1    | 1" OD Funnel 1-5/8" Diameter Open X 2-1/2" Tall     | 02308    |
|      | 1½" OD Funnel 2-1/2" Diameter Open x 3" Tall        | 00252    |
|      | 2" OD Funnel 2-3/4" Diameter Open x 3" Tall         | 00251    |
| 2    | 1" OD Fnl 2-3/4"x 4-5/8"Open-3/4"Lip,2.25"Tall      | 00713-01 |
|      | 1-1/2" OD Fnl 2-3/4"x 4-5/8"Open-3/4"Lip,2.25"Tall  | 00713-03 |
|      | 2" OD Fnl 2-3/4"x 4-5/8"Open-3/4"Lip,2.75"Tall      | 00713-05 |
| 3    | 1" OD Funnel 3" x 3" Open 3/4" Lip, 5" Tall         | 02310-01 |
|      | 1½"OD Funnel 3" x 3" Open 3/4" Lip, 5" Tall         | 02310-03 |
|      | 2" OD Funnel 3" x 3" Open 3/4" Lip, 5" Tall         | 02310-05 |
| 4    | 1-1/2" OD Funnel 3" x 5" Open 3/4" Lip, 4-1/2" Tall | 02170    |
|      | 2" OD Funnel 3" x 5" Open 3/4" Lip, 4-1/2" Tall     | 02171    |
| 5    | 1-1/2" OD Funnel 4" x 6" Open 3/4" Lip, 6" Tall     | 00483    |
|      | 2" OD Funnel 4" x 6" Open 3/4" Lip, 6" Tall         | 02311    |
| 6    | 1-1/2" Waste Conversion Kit                         | TBV-420  |
|      | 2" Waste Conversion Kit                             | TBV-520  |
|      |   |          |
| 7    | Locking Tube Clamp for 1" OD Tube                   | 01344    |
|      | Locking Tube Clamp for 1-1/2" OD Tube               | 01345    |
|      | Locking Tube Clamp for 2" OD Tube                   | 01346    |
| 8    | Tube Clip for 1" OD Tube                            | 02621    |
|      | Tube Clip for 1-1/4" OD Tube                        | 02622    |
|      | Tube Clip for 1-1/2" OD Tube                        | 02623    |
|      | Tube Clip for 2" OD Tube                            | 02624    |
| 9    | Mounting Kit for pedestal mounted machines          | 25606    |
| 10   | Foot Switch, 3-Way 1/4" / 6mm OD supply             | TBV-132  |
|      | Foot Switch, 3-Way 3/8" OD supply                   | TBV-133  |
|      | Foot Switch, 4-Way 1/4" NPT                         | 50460    |
| 11   | 3-Way Toggle Switch , 1/4" / 6mm OD supply          | TBV-118  |
|      | 3-Way Toggle Switch , 3/8" OD supply                | TBV-119  |
|      | 4-Way Toggle Switch , 1/4" / 6mm OD supply          | TBV-120  |

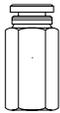
| Item | Description                                  | Part No.  |
|------|--|-----------|
| 12   | 3-Way Air Valve, 1/8" NPT                    | 00101     |
|      | 4-Way Air Valve, 1/8" NPT                    | 00102     |
| 13   | Replacement Cartridge Valve                  | 50326     |
| 14   | 1" ID Clear Wire Reinforced Vacuum Hose      | FH100 *   |
|      | 1-1/2"ID Clear Wire Reinforced Vacuum Hose   | FH150 *   |
|      | 2" ID Clear Wire Reinforced Vacuum Hose      | FH200 *   |
| 15   | Compressed Air Tubing 1/4" OD x 0.170" ID    | 62440 **  |
|      | Compressed Air Tubing 1/4" OD x 0.125" ID    | 62400 **  |
|      | Compressed Air Tubing 3/8" OD x 0.250" ID    | 62660 **  |
|      | Compressed Air Tubing 4mm OD x 2.7mm ID      | 61560 **  |
|      | Compressed Air Tubing 6mm OD x 4mm ID        | 62330 **  |
|      | Compressed Air Tubing 8mm OD x 6mm ID        | 50041 **  |
| 16   | Clear Vinyl Tubing 1/2" OD x 3/8" ID         | VT-12 *** |
|      | Clear Vinyl Tubing 3/4" OD x 1/2" ID         | VT-20 *** |
|      | Clear Vinyl Tubing 1" OD x 3/4" ID           | VT-31 *** |
| 17   | Hose Clamp for 1" Hose                       | 00249-09  |
|      | Hose Clamp for 1-1/2" Hose                   | 00249-11  |
|      | Hose Clamp for 2" Hose                       | 00249-13  |
| 18   | Reducing Adaptor 1-1/2" ID x 3/4" OD         | RA150075  |
|      | Reducing Adaptor 1-1/2" ID x 1" OD           | RA150100  |
|      | Reducing Adaptor 2" ID x 1-1/2" OD           | RA200150  |
| 19   | Male Quick Disconnect Barbed, 1/4" OD Tube   | 19179     |
| 20   | Female Quick Disconnect Barbed, 1/4" OD Tube | 19178     |
| *    | Available in 25 ft. & 50 ft. lengths.        |           |
| **   | Available in 100 ft. rolls only.             |           |
| ***  | Available in 50 ft. & 100 ft. lengths.       |           |

**Male Connector**



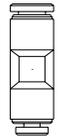
| Part No.   | Tube Dia. | Pipe Thread |
|------------|-----------|-------------|
| ACM-25-01  | 1/4"      | 1/8"        |
| ACM-25-02  | 1/4"      | 1/4"        |
| ACM-38-01  | 3/8"      | 1/8"        |
| ACM-38-02  | 3/8"      | 1/4"        |
| ACM-M04-01 | 4mm       | 1/8"        |
| ACM-M06-01 | 6mm       | 1/8"        |
| ACM-M06-02 | 6mm       | 1/4"        |
| ACM-M10-01 | 10mm      | 1/8"        |
| ACM-M10-02 | 10mm      | 1/4"        |

**Female Connector**



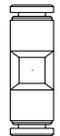
| Part No.  | Tube Dia. | Pipe Thread |
|-----------|-----------|-------------|
| ACF-25-01 | 1/4"      | 1/8"        |
| ACF-25-02 | 1/4"      | 1/4"        |
| ACF-38-01 | 3/8"      | 1/8"        |
| ACF-38-02 | 3/8"      | 1/4"        |

**Reducing Connector**



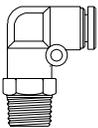
| Part No.   | Tube Dia. | Tube Dia. |
|------------|-----------|-----------|
| ACR-25M04  | 1/4"      | 4mm       |
| ACR-3825   | 3/8"      | 1/4"      |
| ACR-M06M04 | 6mm       | 4mm       |
| ACR-M10M06 | 10mm      | 6mm       |

**Union Connector**



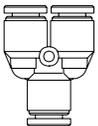
| Part No. | Tube Dia. |
|----------|-----------|
| ACU-25   | 1/4"      |
| ACU-38   | 3/8"      |
| ACU-M04  | 4mm       |
| ACU-M06  | 6mm       |
| ACU-M10  | 10mm      |

**Male Elbow**



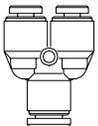
| Part No.   | Tube Dia. | Pipe Thread |
|------------|-----------|-------------|
| AEM-25-01  | 1/4"      | 1/8"        |
| AEM-25-02  | 1/4"      | 1/4"        |
| AEM-38-01  | 3/8"      | 1/8"        |
| AEM-38-02  | 3/8"      | 1/4"        |
| AEM-M04-01 | 4mm       | 1/8"        |
| AEM-M06-01 | 6mm       | 1/8"        |
| AEM-M06-02 | 6mm       | 1/4"        |

**Union "Y"**



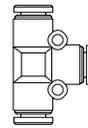
| Part No. | Tube Dia. |
|----------|-----------|
| AYU-25   | 1/4"      |
| AYU-38   | 3/8"      |

**Reducing "Y"**



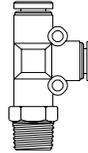
| Part No.   | "M" Dia. | "B" Dia. |
|------------|----------|----------|
| AYR-25M04  | 1/4"     | 4mm      |
| AYR-3825   | 3/8"     | 5/16"    |
| AYR-M06M04 | 6mm      | 4mm      |
| AYR-M10M06 | 10mm     | 6mm      |

**Union Tee**



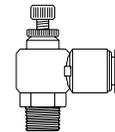
| Part No. | Tube Dia. |
|----------|-----------|
| ATU-25   | 1/4"      |
| ATU-38   | 3/8"      |
| ATU-M04  | 4mm       |
| ATU-M06  | 6mm       |

**Male Street Tee**



| Part No.    | Tube Dia. | Pipe Thread |
|-------------|-----------|-------------|
| ATMS-25-01  | 1/4"      | 1/8"        |
| ATMS-25-02  | 1/4"      | 1/4"        |
| ATMS-38-01  | 3/8"      | 1/8"        |
| ATMS-38-02  | 3/8"      | 1/4"        |
| ATMS-M04-01 | 4mm       | 1/8"        |

**Flow Control**



Air  
← Flow →

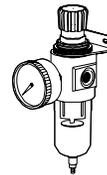
| Part No. | Tube Dia. | Pipe Thread |
|----------|-----------|-------------|
| 50395    | 1/4"      | 1/8"        |

**Plug for Auto Fittings**



| Part No. | Tube Dia. |
|----------|-----------|
| APLG-25  | 1/4"      |
| APLG-38  | 3/8"      |
| APLG-M04 | 4mm       |
| APLG-M06 | 6mm       |
| APLG-M10 | 10mm      |

**Air Filter & Regulator**



Filter & Regulator



Filter & Regulator with Fittings

| Part No. | Tube Dia. | Pipe Thread |
|----------|-----------|-------------|
| AFR-200  | -         | 1/4" NPT    |
| 25825    | 1/4"      | -           |
| 25833    | 3/8"      | -           |

**VAC-BAG CHAIN, WASTE, AND LINT REMOVAL SYSTEMS** - See PAGE 6 and 10 for order information.

Design of the TBV-1A and TBV-1AN combines our 1-1/2" (TBV-400) chain & waste vacuum unit and the (TBV-190) waste bag unit into one compact assembly. The Vac-Bag has a built in baffle chamber to reduce noise level of the exhausted air, and will accept the 1-1/2" MSB150 muffler for additional noise reduction if needed. The oval shape creates a better seal for the 15 gallon filter waste bag.

The TBV-1A and TBV-1AN can be used for waste and lint removal only or chain & waste and lint removal. Both units include a muffler for the chain vacuum unit to reduce the sound on machines that do not have chain cutters and a vacuum bleed-in valve that independently adjust the vacuum for machines with chain cutters.

The TBV-1A and TBV-1AN can be purchased individually or packaged in combos that include the Lite-Touch treadle rod air switches, TBV-000-390 or TBV-000-490 waste funnels and MSB150 muffler. See PAGE 6 and 9 for order information and detailed description.

**USES LESS COMPRESSED AIR.**

The unique design of combining the chain & waste vacuum unit and waste bag unit into one assembly ensures that the trimmed waste is pulled (sucked) in a straight line through the system and hoses before being collected in the collection bag. This helps keep the trimmed waste from gathering inside the system and hose to eliminate clogging.

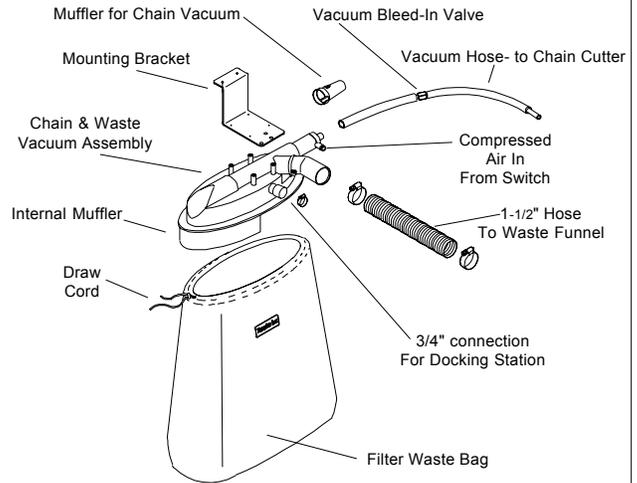
Therefore the compressed air can be reduced to conserve energy and air consumption.

**INSTALLATION / RETROFIT**

Assembly of the new Vac-Bag is made simple for quick Installation on either new machines or RETROFIT on older existing machines. Attaching the mounting bracket and fabric bag to the main housing is the only assembling required before installing under the table with two wood screws. Then simply connect the hoses to complete installation. The ease of installation and lower price of the TBV-1A & TBV-1AN Vac-Bag assemblies makes Chain and Waste removal an easy sell to customers who would like to clean up their factories by installing Templex on existing machines.

**REDUCED SHIPPING / FREIGHT COST:**

Due to its compact size, the new Vac-Bag assemblies and combos can be shipped in much smaller boxes reducing the dim weight for export shipments and saving 15% to 20% on freight charges.



**HAND HELD VACUUM CLEANING GUN**

**Design & Function:** The V-1D is a hand held vacuum gun designed to operate with compressed air at 80psi (5.5 bar). The 5/16" x 6" long flexible nozzle can reach under feed-dogs, behind loopers and hard to reach areas of sewing machines and other equipment. Vacuum function is activated by depressing a trigger. Air and debris exhaust into any Templex waste collection bag through the flexible hose kit and #25770 Docking Station.

**Proper use of Vacuum Gun:**

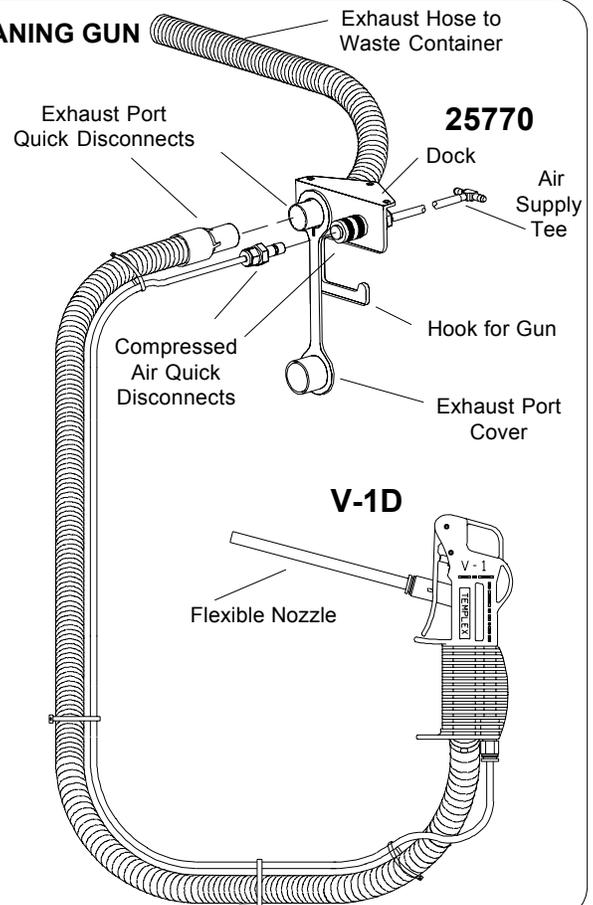
Industrial sewing machines and equipment should be cleaned daily. Cleaning machines twice a day is recommended, once at mid-day and again in the afternoon before the operator goes home. **You should start with a clean machine** and implement a daily cleaning schedule to maintain a clean machine that will be free of the oily lint and debris to eliminate oil stained garments. **You should never use compressed air to blow out machines when cleaning**, Blowing with compressed air will simply cause the oily lint and debris to migrate deeper into the machine or on to your finished garments leaving them stained with oil spots. Blowing machines out with compressed air can also be a safety hazard to the operator and other personnel nearby.

**The 6" long x 5/16" OD. nozzle is not designed to accept large pieces of hardened oily lint or debris that is greater than 3/16" in diameter.** For this reason it is important to start with a clean machine and implement a daily cleaning schedule of all machines. Debris larger than 3/16" in diameter could become lodged within the nozzle or vacuum chamber in the gun. The nozzle can be removed to enable access and cleaning.

**Vacuum Pressure**

V-1 Vacuum Guns generate 12 - 13 hg inches of suction pressure at a recommended inlet pressure of 80psi (5.5 bar). Operating the vacuum gun at air pressures less than 70psi (4.9 bar) will reduce the vacuum pressure and performance accordingly.

See page 8 for order information.



## COMPRESSED AIR CONSUMPTION FOR TEMPLEX WASTE REMOVAL SYSTEMS

### GENERAL INFORMATION

CFM = Cubic feet per minute  
 LPS = Liters per second  
 LPM = Liters per minute (LPS x 60 = LPM)  
 1 CFM = 28.3 LPM (.47195 LPS x 60 = 28.3 LPM)  
 PSI = Air Pressure- Pounds per square inch  
 1 PSI = .06895 Bar,  
 Example: 80 PSI = (.06895 x 80) = 5.5 Bar

### TYPICAL AIR COMPRESSOR CAPACITY

**Piston Type:** Each 1 HP Generates approximately  
**3 SCFM or 84.9 LPM**  
**Screw Type:** Each 1 HP Generates approximately  
**4 SCFM or 113.2 LPM**

Example: A 25 HP. Screw Type air compressor will produce 100 SCFM or 2830 LPM (liters per minute) (25hp x 4 SCFM) = 100 SCFM or (25 HP x 28.3 lpm) = 2830 LPM.

The air consumption for chain removal only will be the same for a Templex Dual Chain & Waste Removal System. Always use a Templex Patented Dual Chain & Waste Removal Vacuum Assembly when vacuum is needed for both a chain cutter and trimmed waste removal to conserve compressed air. The Templex chain removal vacuum and the dual chain and waste removal vacuums **operate best at 80 psi or 5.5 bar. Compressed air consumption will vary from machine to machine depending on air pressure, flow control adjustment, weight of fabric, thread, and actual sewing cycle.**

**EXAMPLE 1:** 40 overlock/safety stitch machines sewing a light weight to medium weight knit or woven fabric using T-150 texturized poly or 100s/2 cord spun polyester thread.

AIR PRESSURE: 80 psi or 5.5 bar.  
 SEWING CYCLE: 50% to 60%  
 FLOW CONTROL ADJUSTMENT: opened counter clockwise one mark on Treadle Rod Air Switch.  
 CFM used Per Machine (approximate) = 2 to 2.5 cfm. **CFM total: 2.5 cfm x 40 machines = 100 scfm**

Compressor Recommendation: Minimum of **25 HP Screw Type (100 Total cfm ÷ 4 = 25 HP)** or minimum of 35 HP Piston Type (**100 Total cfm ÷ 3 = 35 HP**). Consider next compressor size up to allow for future needs.

**EXAMPLE 2:** 30 overlock / safety stitch machines sewing a heavy denim fabric using a 40s/3 cord cotton thread.

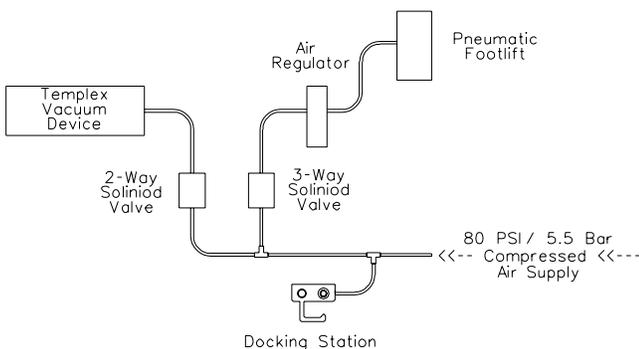
AIR PRESSURE: 80 psi or 5.5 bar  
 SEWING CYCLE: 70%  
 FLOW CONTROL ADJUSTMENT: opened counter clockwise two marks on Treadle Rod Air Switch.  
 CFM used Per Machine (approximate) = 3.5 to 4 cfm. **CFM total: 4 cfm x 30 machines = 120 scfm**

Compressor Recommendation: Minimum of **30 HP Screw Type (120 Total cfm ÷ 4 = 30 HP)** or minimum of 40 HP Piston Type (**120 Total cfm ÷ 3 = 40 HP**). Consider next compressor size up to allow for future needs.

**IMPORTANT!!** These are estimates and may vary depending on proper installation and size of main air supply trunk line, altitude, proper installation of Templex waste removal products, and percentage of pressure drop when vacuum is activated

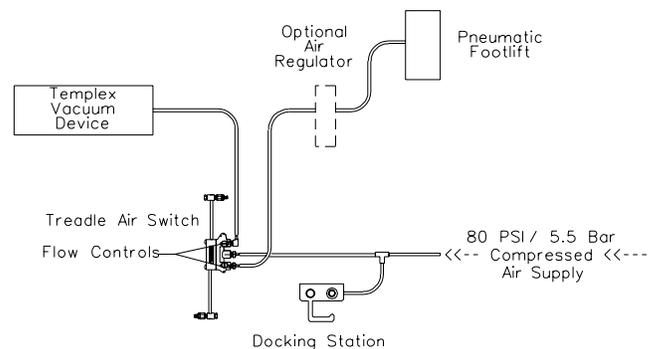
## COMPRESSED AIR CONNECTION DIAGRAM

Proper pneumatic connections using  
 24 volt DC solenoid valves.



Note: A 3-way solenoid is necessary to operate a single acting air cylinder

Proper pneumatic connections using  
 a Templex Lite Touch Treadle Rod Air Switch.



Note: Use of a filter regulator is not necessary when using a Templex Lite Touch Treadle Rod Air Switch with built in flow controls



# COMMON PARTS AND ASSEMBLIES

| REV | DATE     | REVISION DESCRIPTION           | REV BY |
|-----|----------|--------------------------------|--------|
| A   | 01-01-08 | 00014 TO 01519, 19176 TO 19214 | DKT    |
| A   | 04-09-15 | 00043 TO 50321                 | CUJ    |

**Installation Instructions - Pivot Mount**

Step 1 - Insert two shoulder washers into 2 plate as shown in Fig. 1.

Step 2 - Locate 1 funnel and 2 plate as shown in Fig. 2 to align with machine head.

Step 3 - Use 4 collar to adjust the height of 1 funnel so top of funnel is approximately 1/16" below the cloth plate on machine head.

Step 4 - Use 5 spacer to adjust the height of 1 funnel so top of funnel is approximately 1/16" below the cloth plate on machine head.

Step 5 - Mark center point of 1 shoulder washer on table top and attach using two 1 screws. Then screw in 1 pivot pin into machine head and lift funnel.

Step 6 - To remove 1 funnel, pivot 2 plate away from machine head and lift funnel.

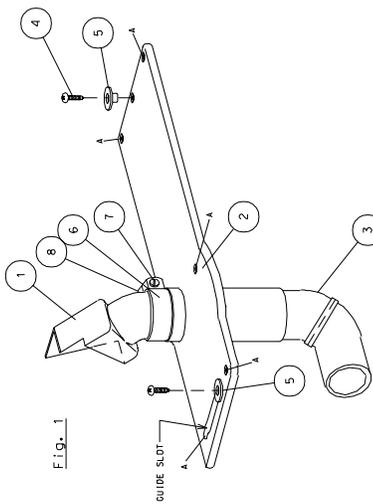
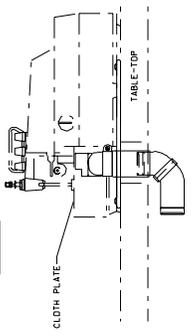


Fig. 1

Fig. 2



| ITEM | QTY | PART NUMBER | DESCRIPTION                        |
|------|-----|-------------|------------------------------------|
| 1    | 1   | 01519       | HEX NUT SWM                        |
| 2    | 1   | 19214       | SCR PAN HD SLOTT W/ 32 X 25mm LONG |
| 3    | 1   | 50284       | COLLAR (HE/DTF ADJUSTER)           |
| 4    | 1   | 50290       | SPACER / SHOULDER WASHER (MESH)    |
| 5    | 1   | 01953       | SCR TRUSS PHIL TAP W/ 0 X 1.000"   |
| 6    | 1   | 50321       | INLET PORT ELBOW 1.50" OD          |
| 7    | 1   | 29756       | FUNNEL MFG PLATE                   |
| 8    | 1   | 29756       | WASTE FUNNEL 1.50" SAMP-OUT        |

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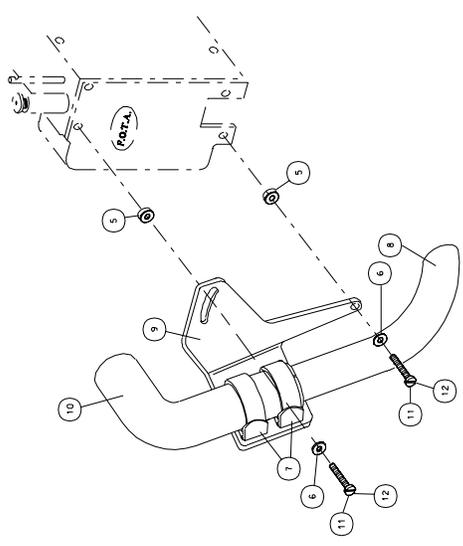
|   |                       |                   |
|---|-----------------------|-------------------|
| SCALE: N/A  | APPROVED BY:          | DRAWN BY: PJS     |
| DATE: 02-11-92  | REVISION DESCRIPTION: | REVISED: 04-09-15 |
| WASTE FUNNEL ASSEMBLY 1.50" MULTI PURPOSE FULLY SUBMERGED |                       |                   |
| ITEM NUMBER   | REV NUMBER            | PER BY            |
| TBV-000-390   | 25173                 | CUJ               |

**Installation Instructions - Stationary Mount**

Step 1 - In 1, 2, 3 and 4, 2 plate and align with machine head as described above

Step 2 - Use any of the mounting holes marked "A" as shown in Fig. 1 to attach 2 plate to table top with four 3 screws.

Step 3 - To remove 1 funnel, rotate while lifting from 2 plate



INSTALLATION

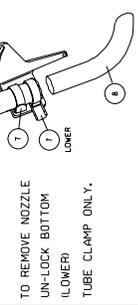
- NOTE: USE SCREW PACK 11
- \*19205 FOR YAMATO / U.S.
- USE SCREW PACK 12
- \*19206 FOR PEGASUS

SLOTTED ADJUSTER

BACK VIEW

SIDE VIEW

### IMPORTANT INSTRUCTIONS



TO REMOVE NOZZLE UN-LOCK BOTTOM (LOWER) TUBE CLAMP ONLY.

| ITEM | QTY | PART NUMBER | DESCRIPTION                        |
|------|-----|-------------|------------------------------------|
| 1    | 2   | 19306       | SCR PAN HD SLOTT 11/64-40 X 22mm   |
| 2    | 1   | 19305       | SCR PAN HD SLOTT 9/64-40 X 22mm    |
| 3    | 1   | 29859-01    | ELBOW 1.50" SR PL W/ SLIPS         |
| 4    | 1   | 29860       | ANGLE MOUNTING PLATE               |
| 5    | 1   | 01945       | 1.50" LOCKING TUBE CLAMP           |
| 6    | 2   | 02020       | METAL WASHER 1/2" X 1/2" X 1/16"TK |
| 7    | 2   | 00095       | EXTERNAL LOCKWASHER 5/16"10        |
| 8    | 2   | 00094       | SQUARE NUT 1/4-20                  |
| 9    | 2   | 00093       | INTERNAL LOCKWASHER 1/4-10         |
| 10   | 2   | 00092       | HEX HEAD CAP SCREW 1/4-20 X 5/8"LG |

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|   |                       |                   |
|---|-----------------------|-------------------|
| SCALE: N/A  | APPROVED BY:          | DRAWN BY: WBD     |
| DATE: 08-08-04  | REVISION DESCRIPTION: | REVISED: 02-10-05 |
| WASTE FUNNEL ASSEMBLY 1.00" FOR FEED OFF THE ARM LINE STYLE 1 |                       |                   |
| ITEM NUMBER   | REV NUMBER            | PER BY            |
| TBV-000-791   | 29076                 | CUJ               |

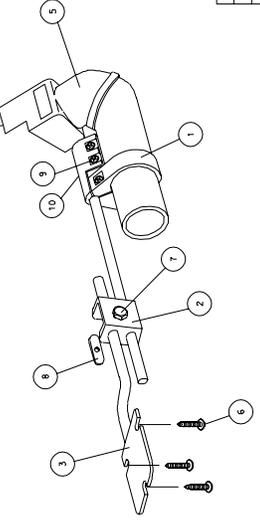
| REV | DATE     | REVISION DESCRIPTION           | REV BY |
|-----|----------|--------------------------------|--------|
| A   | 01-01-08 | 00014 TO 01519, 19176 TO 19214 | DKT    |
| A   | 04-09-15 | 00043 TO 50321                 | CUJ    |

**Installation Instructions - Stationary Mount**

Step 1 - In 1, 2, 3 and 4, 2 plate and align with machine head as described above

Step 2 - Use any of the mounting holes marked "A" as shown in Fig. 1 to attach 2 plate to table top with four 3 screws.

Step 3 - To remove 1 funnel, rotate while lifting from 2 plate



| ITEM | QTY | PART NUMBER | DESCRIPTION                      |
|------|-----|-------------|----------------------------------|
| 1    | 1   | 00279       | NUT SQUARE 10-32                 |
| 2    | 1   | 19176       | SCR PAN HD PHIL 10-32 X 0.815"   |
| 3    | 1   | 29805       | NUT ROD CLAMP                    |
| 4    | 1   | 50099       | SCR HEX HD CAP W/ 0 X 2.000"     |
| 5    | 3   | 00117       | SCR TRUSS PHIL TAP W/ 0 X 0.150" |
| 6    | 1   | 29806       | WASTE FUNNEL 1.50" 90°           |
| 7    | 1   | 29806       | ROD 3/8" X 2"                    |
| 8    | 1   | 50322       | BASE & BENT ROD PLATED           |
| 9    | 1   | 29804       | CONNECTING U BEND PLATED         |
| 10   | 1   | 29803       | CLAMP FUNNEL ROD                 |

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|   |                       |               |
|---|-----------------------|---------------|
| SCALE: N/A  | APPROVED BY:          | DRAWN BY: WBD |
| DATE: 10-09-03  | REVISION DESCRIPTION: | REVISED:      |
| WASTE FUNNEL ASSEMBLY 1.50" MULTI PURPOSE FULLY SUBMERGED |                       |               |
| ITEM NUMBER   | REV NUMBER            | PER BY        |
| TBV-000-490   | 25178                 | CUJ           |

| REV | DATE     | REVISION DESCRIPTION | REV BY |
|-----|----------|----------------------|--------|
| A   | 01-28-05 | TO METRIC INCREASE   | CUJ    |

| ITEM | QTY | PART NUMBER | DESCRIPTION                       |
|------|-----|-------------|-----------------------------------|
| 1    | 1   | 19214       | SCR PAN HD SLOTT W/ 32 X 25MM     |
| 2    | 1   | 19211       | SCR PAN HD SLOTT W/ 32 X 25MM     |
| 3    | 1   | 01959       | WASHER INTERNAL LOCK W/           |
| 4    | 2   | 00377       | SCR CHEESE HD SLOTT W/ 0 X 1.000" |
| 5    | 1   | 19209       | SCR HD SLOTT W/ 0 X 2.000"        |
| 6    | 1   | 00074       | NUT HEX 10-32                     |
| 7    | 1   | 50284-01    | TUBE CLAMP 1.5"                   |
| 8    | 1   | 00379       | HEX NUT SWM X 2MM LONG            |
| 9    | 1   | 00271       | SCR HD SLOTT 10-32 X 1.00"        |
| 10   | 1   | 50095       | TUBE CLAMP 1.00"                  |
| 11   | 1   | 29882       | ELBOW 1.50" PL 3" X 4" W/SLIT     |
| 12   | 1   | 29859-04    | FUNNEL 1.50"                      |
| 13   | 2   | 29859-02    | MOUNTING BAR                      |
| 14   | 1   | 29859-01    | ANGLE BRACKET                     |

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|  |                       |                   |
|--|-----------------------|-------------------|
| SCALE: N/A   | APPROVED BY:          | DRAWN BY: WBD     |
| DATE: 10-27-04                                       | REVISION DESCRIPTION: | REVISED: 07-28-05 |
| WASTE FUNNEL ASSEMBLY 1.00" W/ FOR CYLINDER OVERLOCK |                       |                   |
| ITEM NUMBER  | REV NUMBER            | PER BY            |
| TBV-000-990  | 29081                 | CUJ               |

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